

**Spearhead Machinery
Operator Instruction Manual For**

SNIPER 600SHD

6.20m cut width, 1000 PTO input

Vegetation control hydraulic folding flail mower

8999173EN v1.0

IMPORTANT

Verification Of Warranty Registration

Dealer Warranty Information & Registration Verification

It is imperative that the selling dealer registers this machine with Spearhead before delivery to the end user.

Failure to do so may affect the validity of the machine warranty.

To register machines go to the Spearhead Machinery Limited web site at:

<https://my.spearheadmachinery.com/warranty/machine-registration/>

Should you experience any problems registering a machine in this manner please contact the Spearhead Service Department on 01789 491860.

Confirm to the customer that the machine has been registered in the section below.

Registration Verification

Model Type:		Sniper 600 SHD
Model Number:		99006 _____ Z
Serial Numbers:	Machine:	S _____
	Cutting Implement:	S _____
	Other:	
Name Of Owner:		
Name Of Installing Dealer:		
Dealer Address:		
Dealer Signature:		
Date Of Delivery / Installation:		
Date Of Warranty Registration:		

IMPORTANT

At the point of transfer of ownership record the above information. Note the serial number of your machine and always quote it in any communication with us or your dealer. (The serial number plate is located on the machine mainframe.) This is particularly important when ordering spares. Remember to include all numbers and letters.

The information given throughout this manual is correct at the time of publication. However, in the course of constant development of Spearhead machines, changes in specification are inevitable. Should you find the information given in this book to be at variance with the machine in your possession, you are advised to contact the Spearhead Service department where up-to-date information will be provided.

The manual can contain standard and optional features and is not to be used as a machine specification. The machine has been tested and is considered safe if carefully used. Ensure your operator is properly trained in its use and maintenance.

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Sniper 600 SHD Flail Mower

This manual includes instructions for installation, use and maintenance of the Sniper 600 SHD flail mower in the following sections simply called "Mower".

The Mower is designed and built for maintenance of green areas or mulching of consistent grass, straw, brushwood, beets, soyabean and non-woody stems on flat and strictly non-rocky ground. Any other use is deemed improper and, therefore, potentially dangerous for the safety of the operator or of any exposed persons. This manual is an integral part of the Mower, defines the scope for which it was built, and contains all the information required for its proper and safe use.

Regular machine operation is dependent on its correct use and adequate maintenance: it is advisable, therefore, to follow these instructions carefully to prevent any situation that could compromise the machine's operation and durability. It is also important to follow that which is described in this manual since Spearhead declines any liability resulting from negligence or from not observing these norms, since it would result in the warranty being annulled.

It is mandatory to verify upon delivery that the Mower is integral and complete in all its parts. Any complaints must be presented in writing within 24 hours from receiving the machine. Spearhead can however be contacted at any time for immediate and precise technical assistance, and anything required for optimum operation and maximum performance of the equipment. Upon receiving the product, carefully read the manual and carefully follow the instructions contained in it.

IMPORTANT

This operator's manual should be regarded as part of the machine. Suppliers of both new and second-hand machines are advised to retain documentary evidence that this manual was provided with the machine.

This machine is designed solely for ground vegetation control and must not be used for any other purpose. Use in any other way is considered as contrary to the intended use. Compliance with, and strict adherence to, the conditions of operation, service, and repair, as specified by the manufacturer, also constitute essential elements of the intended use.

This machine should be operated, serviced, and repaired only by persons who are familiar with its characteristics and who are acquainted with the relevant safety procedures.

Accident prevention regulations, all other generally recognised regulations on safety and occupational medicine, and all road traffic regulations must always be observed.

Any arbitrary modifications carried out to this machine may relieve the manufacturer of liability for any resulting damage or injury.

It is potentially hazardous to fit or use any parts other than genuine **Spearhead** parts.

The company disclaims all liability for the consequences of such use which, in addition, voids the machine warranty.

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1 Description and Main Characteristics

1.1 Mower Description

With reference to Figure 1, the Mower is a machine designed and built exclusively for maintenance of green areas or mulching of non-woody stalk vegetation; it mulches backwards stalks of corn, straw, beet and soyabean leaves, brushwood and grass. It must not be used for other purposes or with other materials.

The Mower consists of the following parts:

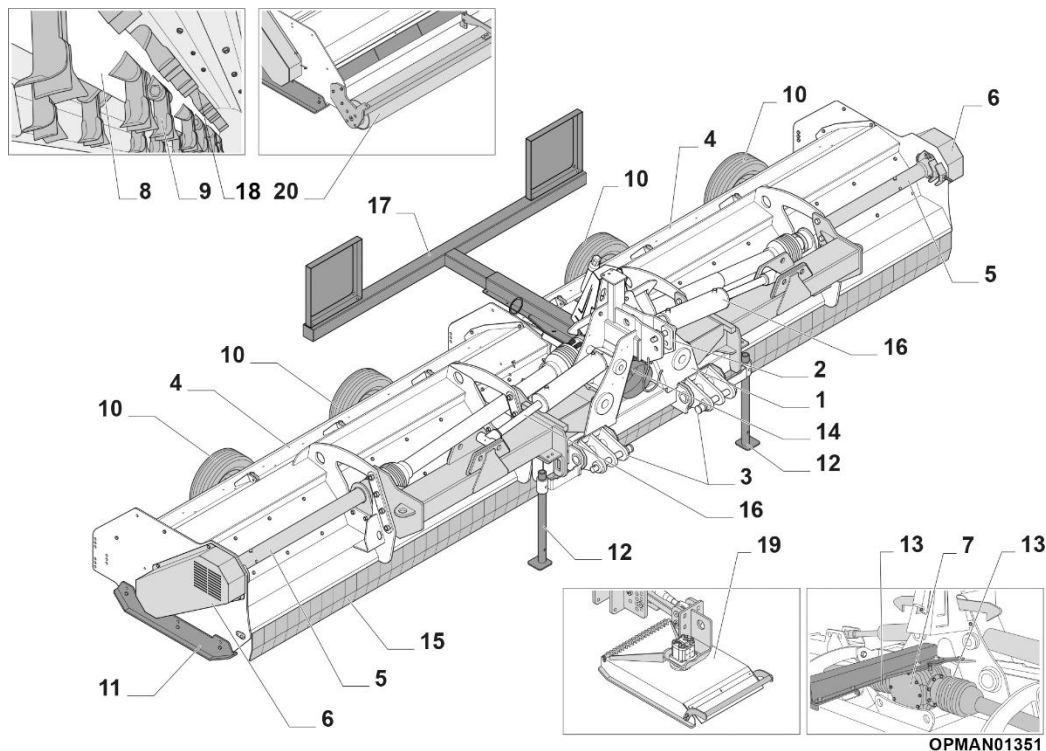


Figure 1

Item No.	Description
1	Headstock assembly
2	Three point linkage top link
3	Three point linkage lower link
4	Hood protection
5	Connecting driveshaft assembly
6	Belt drive transmission
7	Gearbox
8	Rotor shaft
9	Flail
10	Wheel and tyre assembly

Item No.	Description.
11	Skid
12	Stand
13	Driveshaft coupling guard
14	Input PTO coupling guard
15	Steel guard protection
16	Hydraulic ram
17	Rear light bar
18	Counter blades
19	Inter-row disc (option)
20	Rear roller

Table 1

The Mower (Figure 1) is made up of a metal mainframe equipped with reinforced brackets that creates the strength and structure of the machine. The mainframe is fitted with two cowls fitted with cutting rotor shafts (8). The headstock assembly (1) is made that only allows the machine to be operated rear mount only, with two three-point lower link connections (3) and one three-point upper connection (2). The material intake of the machine is protected by a series of sheet metal plates (15) designed to prevent soil and/or fragments of plants from being projected outwards. The Mower is powered by the supporting agricultural tractor engine by connecting the gearbox (7) to the PTO of the tractor with the supplied PTO driveshaft. The gearbox allows for the correct speed of the rotor shafts (8) to the cutting rotor shafts with transfer of drive provided via a pulley and belt drive transmission system (6).

1.2 Intended Usage

1.2.1 Allowed Uses

The Mower is designed and built for maintenance of green areas or mulching of consistent grass, straw, brushwood, beets, soyabean and non-woody stems on flat and strictly non-rocky ground.

When the Mower works it guarantees the required level of safety even in the presence of an insignificant malfunction of its components or hazardous operating conditions, however this can only be guaranteed if the machine is used within its permitted uses.

With reference to the above, the following are considered allowed uses:

- Using the Mower to crush non-woody vegetation.

The Mower must not be used for purposes other than those described in this manual.

1.2.2 Improper Uses

The Mower, due to its typical construction, may also be suitable for uses other than from those foreseen by the manufacturer. For this reason, Spearhead has selected, as non-exhaustive examples, a series of improper uses that can be reasonably foreseen, which are:

- Using the Mower to crush branch pruning or shred woody stems and wood.
- Using the Mower for shredding purposes near frequented areas.

The uses listed above and those not specifically indicated in this manual, including reasonably foreseeable improper uses, are **strictly prohibited**.



Spearhead declines any and all liability for damages caused by the Mower to persons, animals or property, resulting from use other than that described in this manual, or due to damage caused by negligence or by not observing the instructions contained in this manual.

1.3 Machine Identification

Each machine is equipped with a serial plate; see Figure 2 that includes the following data in this order:

1. UKCA Conformity Marking.
2. Machine Whole Goods Code (WGC).
3. Serial number of the machine.
4. Mass in kg.
5. Production Year (year of construction).
6. Design conformity standard.
7. Machine Product Group Code.
8. EU Authorised Representative QR scan code.
9. Manufacturer marking with name and address.
10. EAC Eurasian/Russian Conformity Marking.
11. EC European Conformity Marking.
12. Product Group Code.

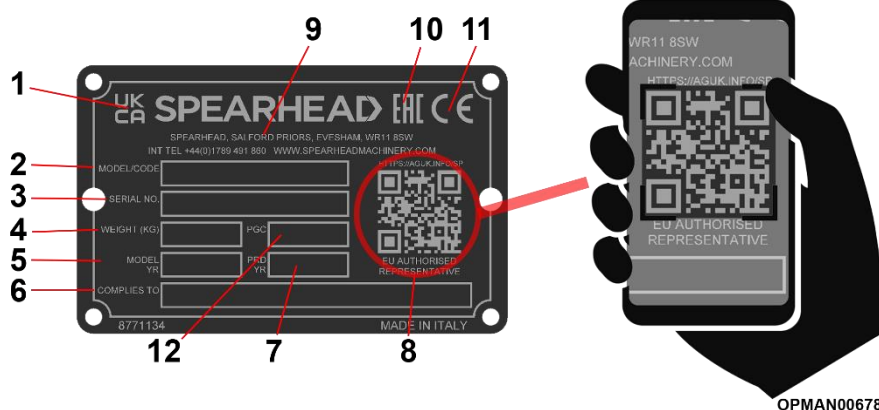


Figure 2 – Serial Plate

Data on the Spearhead manufacturer's plate should always be referred to when requesting assistance and/or requiring replacement spare parts.

This data can identify the machine and its characteristics and specification for its particular time of manufacture, certifying that it responds to current regulations. For this reason the plate should never therefore be removed nor be used for other purposes; if the machine is dismantled, it should be destroyed to prevent any form of abuse.

By utilising a smart phone and scanning the Authorised Representative QR scan code found on the right-hand side of the serial plate (ref 8, Figure 2) using a suitable QR scanning App, you can find details for Spearhead Machinery authorised representatives for its various territories.

1.4 Technical Data

Model	Working Width (cm)	Tractor HP Requirement	Number of Flails	Weight (kg)	Dimensions (W x L x H) cm
Sniper 600 SHD	620	140-280	72/144	3100	655 x 220 x 156

Table 2

Hitch to the tractor	3-point universal
Hitch category	CAT 2-3
PTO input speed	1000 rpm
Primary transmission	Input Shaft
Secondary transmission	Belts
Cowl offset adjustment	Hydraulic
Minimum tractor weight	See Section 4.2.1 "Machine Transport Procedure"

1.5 Sound Level

The air noise level created by the Mower under operating conditions was detected using a sound level meter with integrator.

The measurements were carried out at the operator station with the Mower activated empty. Tests performed under the conditions indicated by the standard produced the following results:

Tractor with open cab:

Equivalent weighted sound pressure average level: LpAm = 90 dB(A).

Tractor with closed cab:

Equivalent weighted sound pressure average level: LpAm = 70 dB(A).

-Sound power level: LwA = 75 dB(A).

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2 General Safety And Accident Prevention Standards

2.1 Level Of Danger

The safety of the operator and exposed persons is the main concern of the designer and the manufacturer of the machine. When designing a new machine, one tries to plan for all possible danger situations and risks connected to using the machine, adopting the steps necessary to make the equipment as safe as possible. **The number of accidents remains very high however, especially due to incautious and awkward use of the machine. It is therefore recommended to carefully read this manual and this section, regarding safety standards, avoiding behaviour that is inappropriate or in contrast with the instructions contained in this manual.**

Pay attention to the following danger signal where contained in this manual and follow safety instructions.



DANGER! This signal warns that if the described operations are not carried out properly, they will cause serious injury, death or long-term health risks.



WARNING! This signal warns that if the described operations are not carried out properly, they may cause serious injury, death or long-term health risks.



CAUTION! This signal warns that if the described operations are not carried out properly, they may cause damage to the machine.

2.2 Terminology

The indicated levels of danger refer to specific risk situation that may occur during machine use and may involve the same machine, the operator and any exposed persons. With the purpose of highlighting situations or operations that may result in risks, the meanings of terms used in this manual are indicated here:

- **HAZARDOUS AREA:** Any area in and/or around a machine where the presence of an exposed person constitutes a risk to the health and safety of said person.
- **EXPOSED PERSON:** A person fully or partly in a hazardous area.
- **OPERATOR:** The person or personnel in charge of the installation, the operation, the adjusting, the cleaning, the repairing and the moving of the machine.
- **USER:** the person, entity or company, who purchased or rented the machine and intends to use it according to the intended use foreseen by the manufacturer.
- **SPECIALISED PERSONNEL:** any person specifically trained and approved to carry out maintenance or repair interventions that require particular knowledge of the machine, its operation, the installed safety devices, intervention modes. It must be capable of recognising danger present on the actual machine, therefore avoiding at risk situations.
- **RISK:** a combination of the probability and seriousness of injury or damage to health which can arise in a dangerous situation.
- **GUARD:** a part of the machine that is used to specifically guarantee protection by way of a material barrier.

- **PROTECTION DEVICE:** a device that reduces risk (unlike the guard) either on its own or together with the guard.
- **INTENDED USE:** the use of the machine in accordance with the information provided in the operator's manual.
- **REASONABLE FORESEEABLE MISUSE:** the use of the machine different to the information provided in the operator's instructions, which may be the result of readily predictable human behaviour.
- **GENUINE SPEARHEAD DEALER/ AUTHORIZED TRACTOR DEALER:** The Genuine Spearhead Dealer/ Authorized Tractor Dealer, legally authorised by the Manufacturer, is formed by specialised staff able to carry out all types of assistance, maintenance and repair work, even of a certain complexity, required to maintain the machine in perfect working order.



WARNING! Carefully read the following rules. If the instructions described are not followed, a situation may arise which causes irreparable damage to the machine or property, or injury – even severe – to people or animals.

Spearhead declines all responsibility for damage caused by not complying with the safety and injury prevention regulations described below. Spearhead also declines any responsibility for damage caused by improper use of the machine and/ or as a result of modifications made without authorisation by the manufacturer.

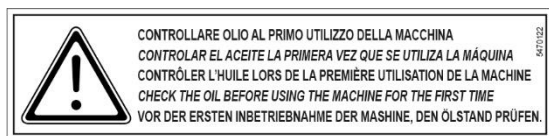
2.3 Danger Plates And Warning

The Mower is equipped with decals warning about residual risks present on the machine that it were not possible to eliminate. Figure 3 shows the meaning of symbols contained in the decals. The operator must memorise the meaning of the symbols.

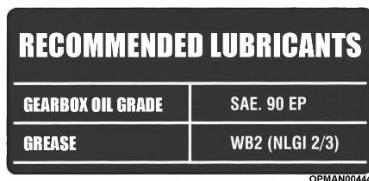
The decals should always be kept clean and replaced immediately if they are fully or partially detached or damaged.



Decals with indications and warnings for maintenance and a correct use of some parts of the machine. The respect of these decals lengthen the duration and the efficiency of the Mower.



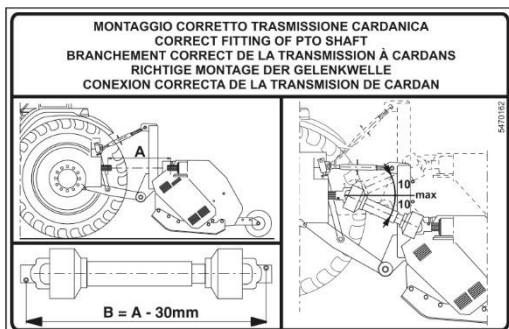
Check the oil level the first time the machine is used.



Lubrication

Ensure that the machine gearbox and connecting shaft is sufficiently filled with oil of the correct grade.

Ensure that all grease points are regularly greased to maintain correct operation and longevity.



Indicates the correct functioning of the input PTO shaft.



Keep clear from the moving machine;
Keep at a safe distance.
Keep away from moving parts.



Lifting point



CPMAN00351

Read the use and maintenance manual with care prior to starting up the machine.



CPMAN00355

Risk of cutting off feet. Keep at a safe distance. Do not remove guarding before halting and disconnecting the machine.



CPMAN00362

Always disconnect the machine from the tractor prior to any maintenance and/or lubrication work.



CPMAN00366

Risk of cutting off hands. Keep at a safe distance. Do not remove guarding before halting and disconnecting the machine.



CPMAN00363

Risk of falling. It is prohibited to climb onto the machine.



CPMAN00367

Risk of entanglement in the PTO shaft. Keep away from moving parts.



CPMAN00364

Risk of ejected objects. Stay at a safe distance.



CPMAN00368

Risk of crushing. Do not stand between the machine and the tractor.



CPMAN00465

PTO maximum operating speed.

Do not exceed the stated maximum operation speed as stated on the decal near the gearbox of the machine.



CPMAN00370

Greasing point.



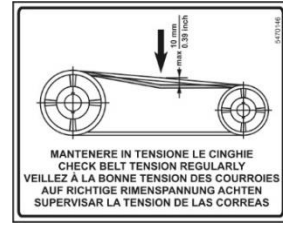
Use the protection mask

Use protection gloves

Use protection muffs

Use the protective overalls

Use protective footwear



Indicates maximum adjustment movement (1 cm = 5 Kg) of the belt, for correct transmission.



Operating, servicing and maintaining this equipment can expose you to chemicals which are known to the State of California to cause cancer and birth defects or other reproductive harm.

Figure 3

Figure 4 shows an indication of the precise points on the machine where decals are applied by the manufacturer.

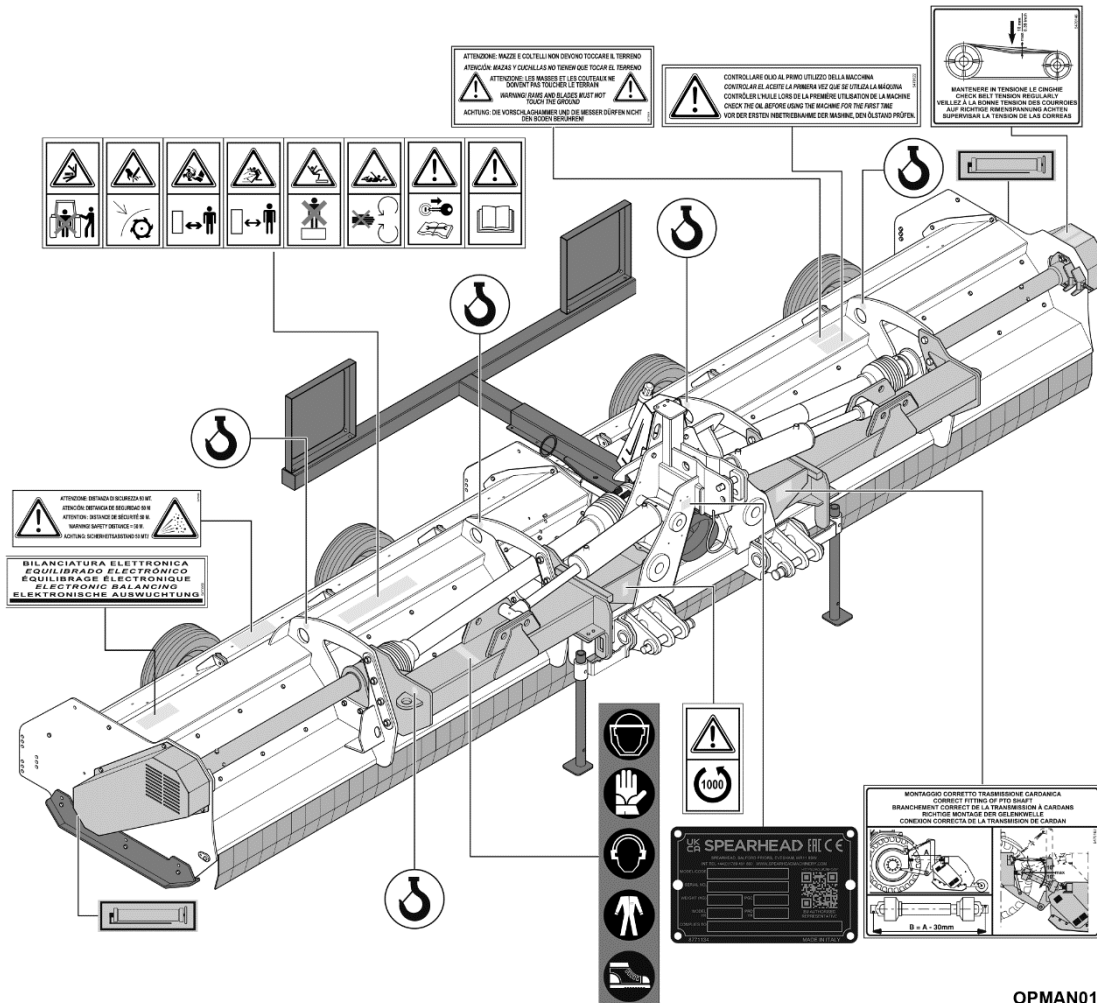


Figure 4

OPMAN01352

2.3.1 Proposition 65



Operating, servicing and maintaining this equipment can expose you to chemicals including gasoline, diesel fuel, lubricants, petroleum products, engine exhaust, carbon monoxide, and phthalates, which are known to the State of California to cause cancer and birth defects or other reproductive harm.

To minimize exposure, avoid breathing exhaust, do not idle the engine except as necessary, service your vehicle in a well-ventilated area and wear gloves and wash your hands frequently when servicing your vehicle. Battery posts, terminals and related accessories contain lead and lead compounds, chemicals known to the state of California to cause cancer, birth defects or other reproductive harm.

For more information go to www.P65Warnings.ca.gov.

This website, operated by California's Office of Environmental Health Hazard Assessment, provides information about these chemicals and how individuals may be exposed to them.

2.4 Clothing

It is necessary to wear suitable clothing for the work to be carried out. In particular, as far as Mower use, obey the following provisions:

- **It is mandatory** to use clothing, which is as suitable as possible, meaning not too loose and without any exposed or moving parts (for example ties or necklaces). Do not wear belts, rings and chains. Always use sturdy safety footwear. Long hair must be tied to ensure no risk of entanglement.
- **It is mandatory** to use protective goggles or a mask before proceeding with the work in order to protect the face and eyes from vegetable fragments which may be projected outwards during mowing.
- **It is mandatory** to use protective muffs in order to safeguard hearing from noise from the equipment during work.

2.5 Ecology And Pollution

Below are the minimum provisions to be followed in order to reduce the risk of environmental impact connected to the use of the machine:

- If the Country where the machine is used foresees specific sound emission limits, it is best to adapt to the provisions in these standards, if necessary, being supplied with suitable protective equipment (earplugs, muffs, etc.).
- **It is mandatory** to respect current legislation of the Country where the Mower is used, related to use and disposal of lubricants and products used for machine cleaning and maintenance, observing the recommendations of the manufacturer of those products.
- If replacing worn parts or during disposal, one must follow anti-pollution laws foreseen in the country where the Mower is used.
- **It is prohibited** to pour products used for cleaning or polluting substances into the sewerage drain, on the ground, in watercourses, or into the environment.
- **It is mandatory** to collect products used for cleaning and polluting substances in appropriate containers, store them and deliver them to companies authorised for their disposal.

2.5.1 Disposal

If the Mower is required to be disposed of, precautions are required in order to avoid the risk of environmental pollution. The various parts of the machine must be treated as if they were special waste. One must proceed by taking apart the equipment, grouping the various parts and components in similar parts (rubber, metal, plastic, etc.), providing for disposal of these parts separately, according to existing anti-pollution laws of the Country where the machine was used.

2.5.2 Storage

If the machine is to be set aside for a long period, it is recommended to:

- Treat the Mower according to the instructions contained in Section 5.2 "Cleaning The Mower";
- Check the machine and have any damaged parts replaced;
- Fully tighten all fasteners, in particular those which secure the flails;
- Perform a general thorough lubrication;
- Place the Mower in a dry area where it cannot be touched by persons not authorised to use it and rest it on struts of wood;
- Protect the entire machine with a tarpaulin.

If these operations are carried out properly, the user will find the Mower in good working condition when it is required again.

If the Mower is to be dismantled and disposed, comply with the relative anti-pollution legislation of the Country of use.

It should not be forgotten that the Manufacturer is always available if you require any assistance or spare parts.

2.6 Safe Use

- **It is prohibited** to use the Mower in ways that are different from the indications contained in the Section 1.2 "Intended Use".
- **It is prohibited** to use or have the Mower used by anyone who has not read and completely understood the information contained in this manual.
- **It is prohibited** to use or have the Mower used by personnel that are not competent or properly trained or not in good health or physical condition.
- **It is forbidden** to drive the agricultural tractor attached to the Mower or have it driven by personnel without an appropriate driving licence.
- **It is forbidden** to approach or stop near the Mower when the machine is running.
- **It is forbidden** to stop between the agricultural tractor and the Mower (area taken up by the input PTO shaft) if the combustion engine is running.
- **It is forbidden** to abandon the driver's seat on the agricultural tractor with the combustion engine running when the Mower is running.
- **It is forbidden** to alter, tamper with or bypass the safety devices provided by the manufacturer.
- **It is forbidden** to operate when the decals indicating the warning decals are missing or damaged. Have them immediately replaced with other decals having the same meaning.
- **It is forbidden to** use the Mower when even one split pin, elastic pins or shims supplied with the machine is missing.
- **It is prohibited** to come close and/or touch moving parts during the work.
- **It is prohibited** to tamper with, remove, damage or exclude any part of the machine.
- **It is forbidden** to deposit items on the Mower which can harm persons or animals, or damage property should they fall.
- **It is forbidden** to abandon the Mower and leave it unattended. The machine and the work area should always be monitored.
- **It is forbidden** to transport persons or items on board the Mower while driving with the tractor.
- **It is mandatory** to check that all the safety devices of the Mower are intact and functional before using it.
- **It is mandatory** to check that the agricultural tractor on which the Mower is installed is of adequate power, weight and configuration, compatible with the model fitted.
- **It is mandatory** to disconnect the input PTO shaft from the PTO and set the control lever of the tractor hydraulic linkage in the blocked position when driving on the road with the Mower lifted.

- **It is mandatory** to use the type of input PTO shaft indicated by the manufacturer of the Mower.
- **It is mandatory** to set the control lever of the linkage in the blocked position before connecting or disconnecting the Mower from the three-point hitch of the tractor.
- **It is mandatory** to comply with highway regulations in force in the country where the Mower is used.
- **It is mandatory** to verify that the ground on which the tractor moves is level and sturdy, before using the machine.
- **It is mandatory** for the environment where the machine operates to have adequate lighting. Insufficient or excessive lighting may pose a risk to the operator.
- **It is mandatory** to familiarize yourself with the control devices and their functions prior to starting work;
- **It is mandatory** to make sure that the maximum number of revolutions of the PTO is set to 1000 rpm before powering it.
- **It is mandatory** to use suitable clothing. Strictly avoid long or loose clothing that could be caught in any way by moving parts. Wear suitable head protection, glasses, gloves, footwear, etc.
- **It is mandatory** to make sure that the input PTO shaft is connected properly and is fitted with the security devices required before powering the PTO.
- **It is mandatory** to disconnect the input PTO shaft connecting the gearbox of the Mower to the tractor PTO before starting any maintenance.
- **It is mandatory** to lower the Mower attached to the linkage unit, switch the combustion engine off and remove the ignition key from the dashboard of the tractor before leaving the driver's seat and engaging the parking brake.
- **It is mandatory** for the interventions and adjustments to always be performed with the machine switched off and disconnected from the power.
- **It is mandatory** to stop the machine and inspect it if abnormal vibration is noted or have it inspected by personnel assigned by the manufacturer until the causes are identified and eliminated.
- **It is mandatory** to contact a dealer if the machine stops during operations or a component malfunction.
- **It is mandatory** to always verify, before starting up the Mower, that no persons and/or animals are within 80 metres in any direction from the machine; see Figure 17.
- **It is mandatory**, if the agricultural tractor has no closed cabin, for the operator to use ear protectors and a dust mask if the working ground lifts a considerable amount of dust.
- **It is mandatory** to periodically verify that fasteners are tightened and secure, especially those that secure the flails, see Section 5.1.1 "Torque Settings".
- **It is mandatory** to use the types of lubricating oils indicated by the manufacturer.
- **It is mandatory** to periodically check the integrity and functionality of the safety devices.
- **It is mandatory** to comply with the laws in force in the country of installation on the use and disposal of products used for cleaning and performing maintenance on the machine, considering the recommendations of the manufacturer of the given products.
- **It is mandatory** for the Mower to be handled without being subjected to impact with other objects which could compromise the optimal functionality.
- **It is mandatory** for the Mower to be lifted adequately and with suitable lifting accessories and harness and according to the regulations in force in the country where these operations take place.
- **It is mandatory** for maintenance on the Mower to only be performed by skilled and specialized personnel, in strict compliance with the instructions in this manual, and any worn or damaged parts should be replaced.
- **It is mandatory** to always use original spare parts when carrying out repairs and maintenance.
- **It is mandatory** to set the Mower in a safe place which is protected from the elements, when the work is completed.

The Mower has been designed and built in accordance with current safety regulations. Special maintenance (repairs) must only be performed by qualified personnel and original spare parts must be used.

2.7 Safe Maintenance

In order to guarantee safe maintenance of the Mower it is necessary to respect the following provisions:

- **It is prohibited** to remove or tamper with the safety devices.
- **Periodically check** safety device integrity and operation.
- **Periodically check** fastener tightness, see Section 5.1.1 "Torque Settings".
- **It is mandatory** to periodically verify the condition of the hoses. They must not be cut or have abrasions, otherwise immediately replace them with other hoses having the same characteristics.
- **It is mandatory** to comply with the recommended oils.

- **It is mandatory** to switch the tractor engine off and always disconnect the input PTO shaft before cleaning or performing maintenance on the Mower.
- **It is mandatory** to strictly perform maintenance on the Mower according to the instructions in this manual and replace the damaged or worn parts with original spare parts only.
- **It is mandatory** for maintenance on the Mower to only be performed by skilled and specialized personnel, in strict compliance with the instructions in this manual.
- **It is mandatory** to always use original spare parts when performing repairs and maintenance on the Mower. Using non-original parts immediately renders the warranty null and void and can compromise the durability and reliability of the machine.
- **It is mandatory** for parts or components of the Mower to be lifted adequately and with suitable lifting accessories and harness and according to the regulations in force in the country where these operations take place.
- **It is forbidden** to perform welding, flame-cutting or with a tool or holes on the structure of the Mower.
- **The dangers** signalled on the machine by way of decals of suitable dimensions, applied on the Mower in easy to see places.
- These signals give the proper indications in an essential manner in order to avoid danger and prevent the risk of damage or injury. These decals must always be kept clean and immediately replaced when removed, even partially, or damaged: **it is prohibited** to operate the Mower when even one of these decals is missing from the spot where it was installed by the Manufacturer.
- **It is mandatory** to save and keep this manual for the entire life of the Mower.

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3 Installing The Mower

Before starting to use the Mower, **it is mandatory** to read and perfectly understand the instructions contained below.



WARNING! Read the instructions contained in Section 2 "General Safety And Accident Prevention Standards".

3.1 Delivery

The Mower is supplied fully assembled and protected with a "heat-shrink" plastic cover. Handles protrude from the cover for lifting and vertical handling of the mower with straps or cables able to withstand the machine's weight, as illustrated in Figure 5.

To transport by carriage, make sure that the Mower is securely anchored to the floor with suitable standard ropes or straps, in accordance with the requirements set out in Section 4.4 "After Use".

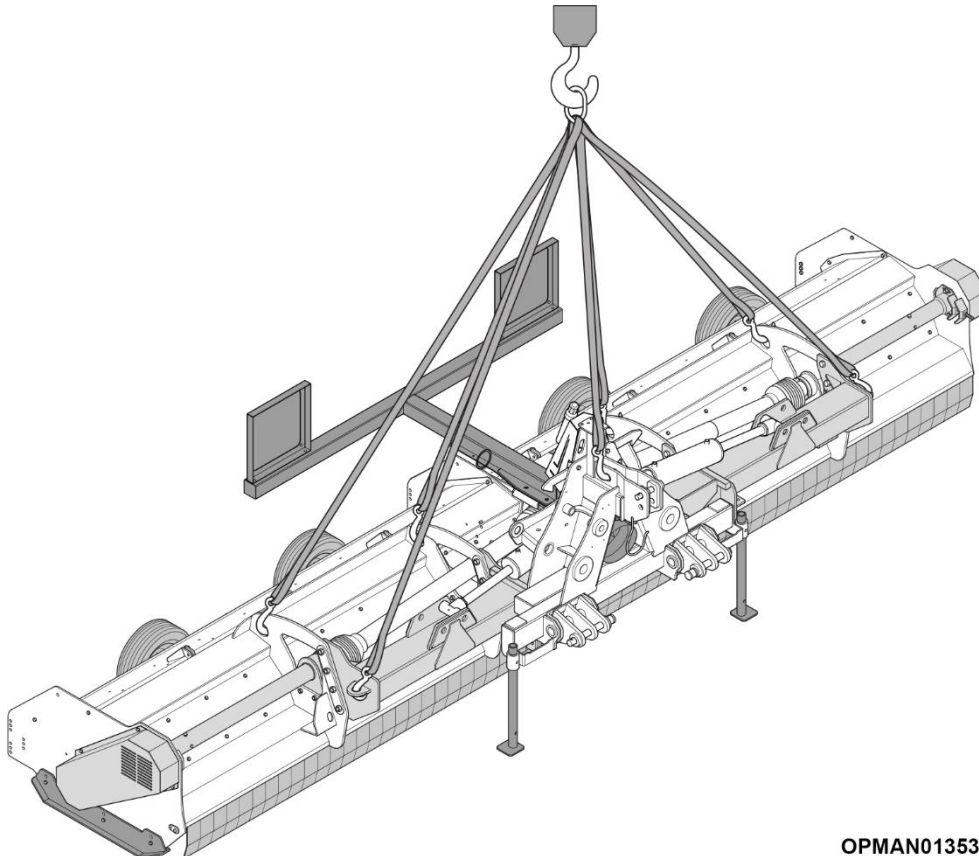


Figure 5

OPMAN01353



WARNING! The machine must be lifted with maximum care and by using lifting devices suitable for the weight and size of the machine.



WARNING! Due to the danger of this operation, it must be performed by expert and responsible personnel. For the lifting device to be used **it is mandatory** to comply with the safety regulations prescribed by the laws in force in the country where the machine is used. Do not touch the Mower and do not stop within the operating range of the crane.

After transportation, remove the protection film and check that the machine was not damaged in any way. Spearhead cannot be held responsible for any damage caused by handling carried out any differently from that described in the manual.

3.2 First Use



DANGER! Connecting the Mower to the agricultural tractor is a very dangerous phase. Ensure you carry out the entire operation in strict compliance with the instructions.

The Mower features a gearbox with a 1" 3/4 spline power take-off that can be fitted to any agricultural tractor PTO with an input PTO shaft.

Upon the first installation, simply remove the machine from the packaging and set it up correctly.

The installation, adjustment and testing of the Mower involve hazardous operations. Carefully read all the instructions described in this manual. If in doubt, contact the Manufacturer directly.

In any case, before commissioning the Mower, immediately after transport, check that the supplied machine is intact and complete. The Mower can be installed and subsequently removed from the agricultural tractor according to the requirements of the user.



DANGER! Spearhead cannot be held liable for damage to persons, animals or property, caused by noncompliance with the safety and accident prevention regulations or operations which do not conform to the information provided in the user and installation instructions.

3.2.1 Prior To Installation

Before installing the Mower, it is advisable to check the suitability, condition and adjustment of the agricultural tractor on which it will be installed:

- Begin by first checking the power in kW or hp and the minimum mass required of the agricultural tractor. They must match the minimum characteristics stipulated by the Manufacturer of the Mower, which are indicated in this manual in Section 1.4 "Technical Data";
- Bring the tractor to the place where the Mower was left after being transported and stop it in a safe and practical position for fitting on level ground;
- Lift the Mower with a lifting device of adequate capacity and move the machine near the rear part of the tractor, in line with the three-point hitch support. Move the tractor in reverse to attach the equipment to it;



WARNING! Due to the danger of this operation, it must be performed by expert and responsible personnel. Do not touch the Mower and do not stop within the operating range of the lifting device.

3.2.2 Application To The Tractor



WARNING! Clean and clear the installation area from any obstruction before starting to work. The area must be specifically closed off and personnel not assigned to the works must be made to move away. The available means must be verified to be intact and suitable. The operator must also tighten all the bolts and fittings properly, using suitable tools.



DANGER! All the following assembly and installation operations must be carried out with the tractor engine switched off.

Proceed as follows for the coupling (see Figure 6):

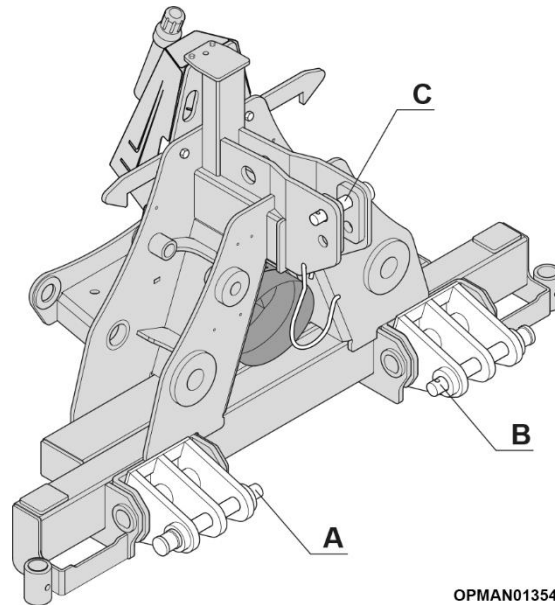


Figure 6

OPMAN01354

- 3.2.2.1 Use appropriate protective gloves to move the tractor until the tractor lower link arms are inside the plates (A) and (B). Insert the pin into the pre-set hole and secure it with the split pins.
- 3.2.2.2 Switch the tractor off and engage the parking brake.
- 3.2.2.3 Lock the lower link arms on the tractor with the appropriate chains and parallel tighteners: this precaution must take place to avoid any sideways movement of the Mower.
- 3.2.2.4 Fit the Input PTO shaft and make sure that it is perfectly locked on the power take-off.
- 3.2.2.5 Connect the top link (C), securing it with the appropriate pins and split pins.
- 3.2.2.6 Use the tie-rod to correctly adjust the pitch angle of the front of the machine, making sure that the upper surface of the Mower is parallel to the ground. This is very important to obtain parallelism between the mower power take-off shaft axle and the tractor power take-off.

Operating in these conditions limits the stresses on the power take-off and extends life of the Input PTO shaft and the Mower itself.

The correct position of the tractor/Mower unit is such when the Mower is at a distance from the tractor so that the input PTO shaft does not extend beyond 10-15 cm from the maximum closing position.

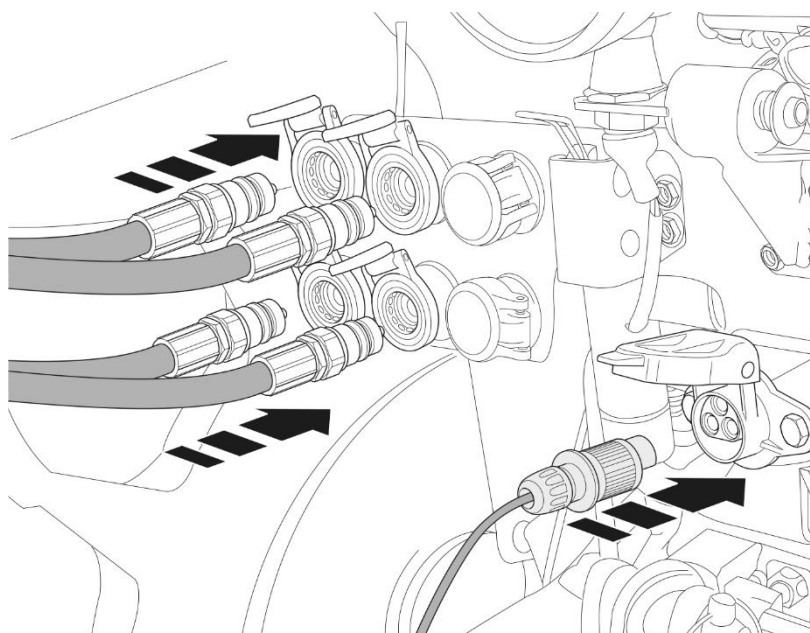


Figure 7

OPMAN01355

- 3.2.2.1 Connect the two hydraulic hoses of the mower to a pair of hydraulic services on the tractor (Figure 7).
- 3.2.2.2 If the machine is fitted with an optional inter-row disc, connect the two hydraulic hoses into an additional pair of hydraulic services on the tractor (Figure 7).
- 3.2.2.3 Connect the electric cable to the 12V outlet on the tractor (Figure 7), making sure that the electric cable does not interfere with the input PTO driveshaft and other moving parts.

7-Pin Connector For 6-12 Volt Electrical Connections		
No.	Use.	Core Cable.
L	Left direction indicator	Yellow
54 G	Rear fog light	Blue
31	Earth	White
R	Right direction indicator	Green
58 R	Right marker light, number plate light	Brown
54	Brake light	Red
58 L	Left marker light, number plate light	Black

5-Pin Connector For 6-12 Volt Electrical Connections		
No.	Use.	Core Cable.
L	Left direction indicator	Yellow
31	Earth	White
R	Right direction indicator	Green
58 R	Tail light left and right, license plate light	Brown
54	Brake light	Red

- 3.2.2.4 Once you have finished making the connections and fitting the machine, lift the Mower and raise the two parking stands, locking them in place with the relevant pins.
- 3.2.2.5 Engage the PTO and accelerate up to a maximum of 1000 rpm. Then test lift the Mower to verify proper operation.

3.2.3 Input PTO Shaft

It is mandatory to only use the input PTO shaft supplied as standard by Spearhead. The Company assumes no liability if an input PTO other than the one supplied is used.

Working angle of the input PTO shaft must be as small as possible (max 10° from the horizontal line): this increases the life cycle and that of the Mower.



DANGER! An input PTO shaft applied to a tractor is a mechanical part, which, when operating, can be extremely dangerous for those using it. Therefore, you must be extremely careful regarding operations that involve these mechanical parts.



CAUTION! Before starting the power take-off, ensure that the rotation speed is the same as that required for the Mower (1000 rpm).



WARNING! Spearhead declines any and all liability for damages caused by the Mower to persons, animals or property, resulting from use other than that described in this manual, or due to damage caused by negligence or by not observing the instructions contained in this manual.



CAUTION! It is forbidden to operate with the input PTO shaft worn or damaged. Before starting to work, replace the input PTO shaft.

For any spare parts only contact the Authorised Centres.



CAUTION! The manufacturer of the input PTO shaft recommends that no changes be made to it. The input PTO shaft rotates at a significant speed and is subjected to balancing before being placed on the

market. Therefore, any changes could cause imbalance, which affect the integrity of the input PTO shaft. When the input PTO shaft is at its maximum length in any work conditions, the telescopic tube should overlap by at least 1/3 of their length, as illustrated in (Figure 8). When operating at full power, the minimum distance should be 4 cm. Before start-up, check that the safety chains are on the protection devices to prevent them from rotating together with the input PTO shaft; also check that the protection devices are in perfect condition. Lastly, check that the input PTO shaft is suitable for transmitting the power required for the Mower. When in doubt, contact the Manufacturer.

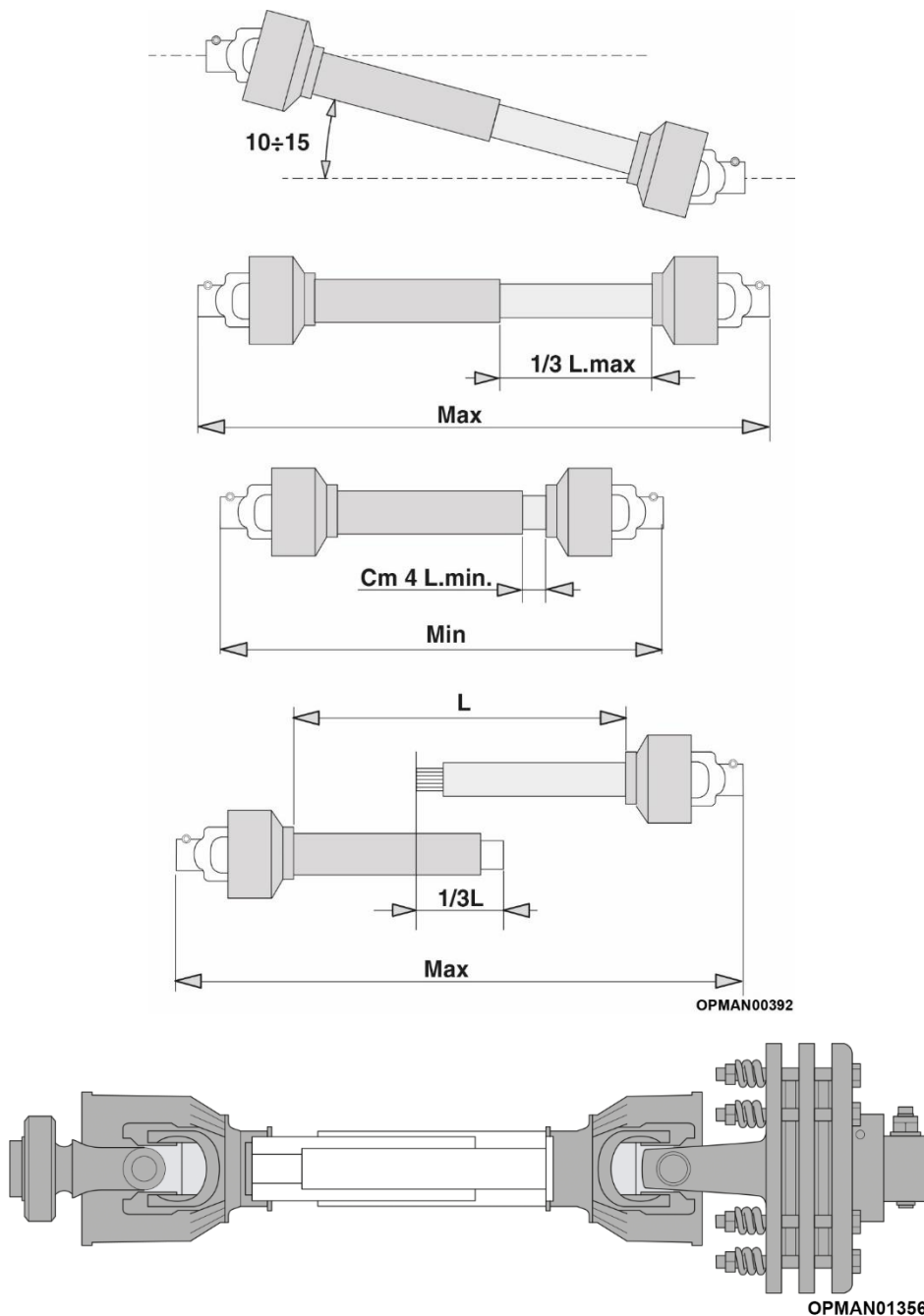


Figure 8

The Mower is fitted with a free wheel in the gearbox and can also be applied to a crawler tractor or in any case with no double clutch, without the danger that the inertia of the rotor prevents stopping the Mower/tractor assembly.

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4 Usage Instructions

4.1 Before Use

Prior to starting up the Mower, carry out the following operations;

- Check that all fasteners are tight, see Section 5.1.1 “Torque Settings”, especially those that secure the flails;
- Verify that the hydraulic hoses are in good working order;
- Check that the input PTO shaft is inserted correctly between the gearbox and the tractor PTO and also check the operation of the hydraulic services.



WARNING! Before operating the Mower, check the efficiency of the power systems and familiarize yourself with the controls.

4.2 Transport Position

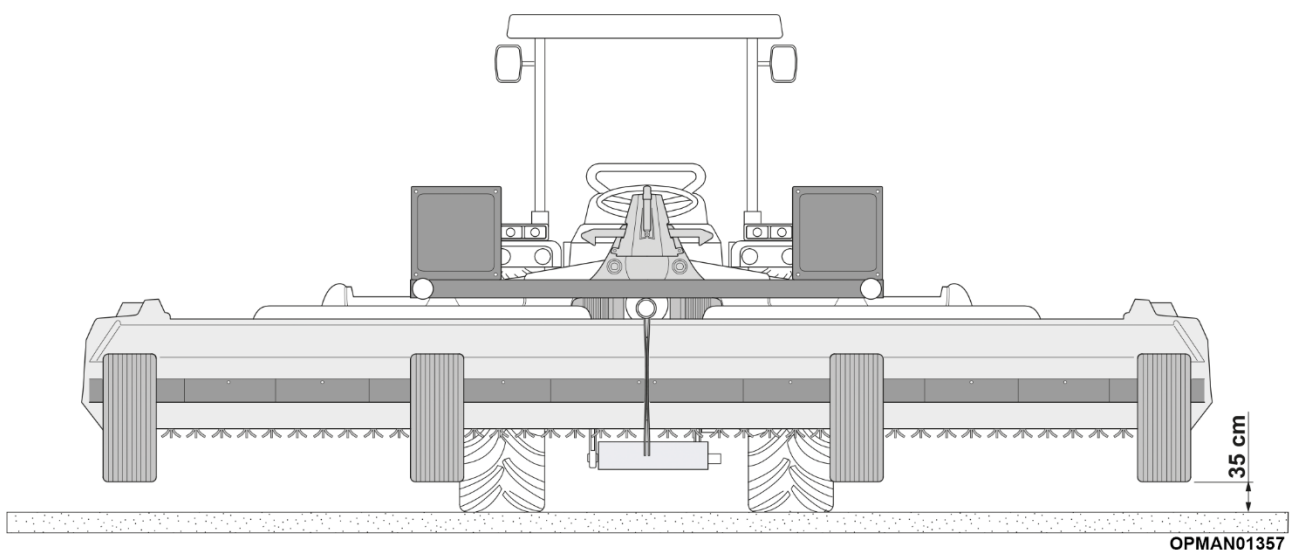


Figure 9

During transport and every time, the Mower must be lifted with the tractor it is fastened to, the linkage should be adjusted so that the machine is lifted from the ground by about 35 cm (see Figure 9).

Furthermore, verify that all locking devices are activated so that the Mower is safe.

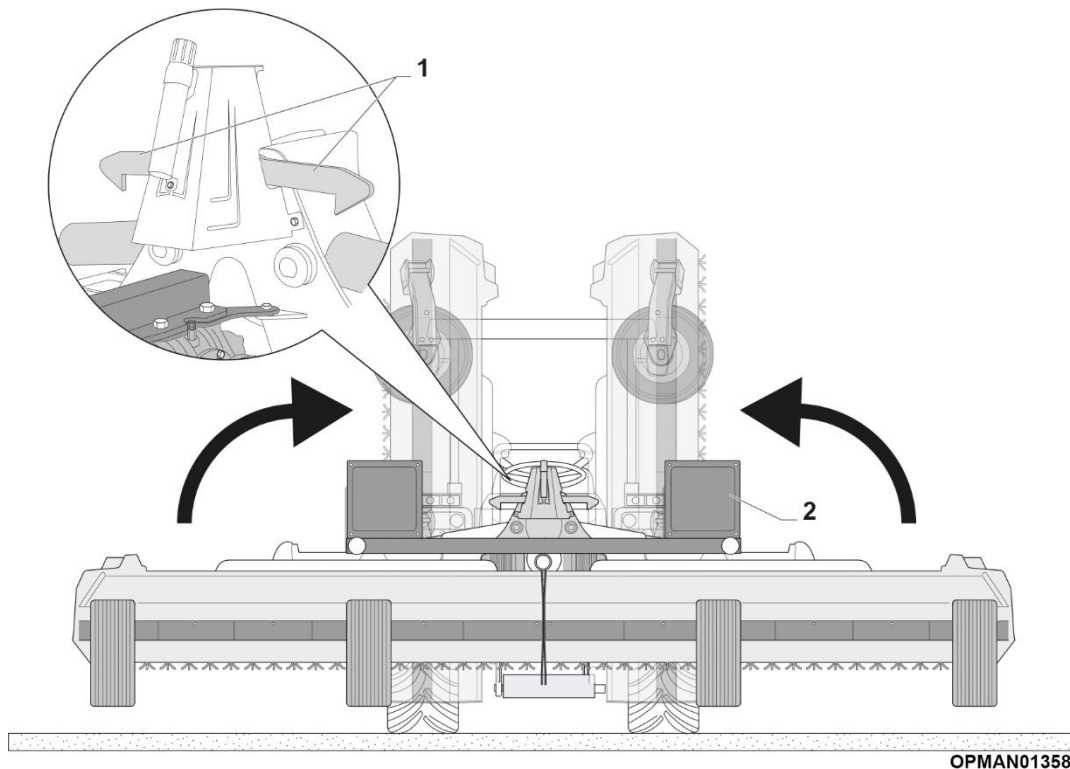


Figure 10

- The machine should be folded into the near vertical position.
- The arms should be lifted so that the locking arms secure the bodies in position, see Figure 10 (1).
- The rear light bar is installed, see Figure 10 (2).



CAUTION! When the machine is in the transport position, the PTO must not be activated for any reason whatsoever. This is to prevent the transmission from breaking.

For transport on public roads the operator must verify that all the road traffic rules of the country of use are respected and drive the tractor and machine accordingly. In particular it is necessary to pay maximum attention to the speed in order to avoid causing danger to persons and vehicles in transport.

Before joining a public road it is important to check the following:

- The agricultural tractor must be equipped with a flashing beacon;
- The tires are clean of any traces of mud;
- The PTO of the agricultural tractor is switched off;
- All parts of the machine are intact and in good condition;
- The tractor lower linkages are supported with chains in order to avoid lateral movements;
- The machine is equipped with the guards provided for hazardous components and supplied with the required safety decals;
- The load limits on the tractor axles are not exceeded, see Section 4.2.1 “Machine Transport Procedure”;
- The machine is lifted off the ground (Figure 9) in order to avoid contact with the ground and road furniture.

4.2.1 Machine Transport Procedure



WARNING! Proceed at a moderate speed, as the mass of the tractor with flail mower lifted changes the stability of the tractor-machine unit, influencing the steering and braking capacity.

It is important to remember that the front axle should have sufficient weight with a load equal to at least 20% of the weight of the agricultural tractor. Check the overall weight and stability of the tractor using the formula indicated below and apply the appropriate weights if necessary.

Influence of the weight of the flail mower	less than or equal	Influence of the weight of the tractor
$M \times (S + E)$	\leq	$0.2 \times T \times i \times Z \times (D + I)$

where:

- i** tractor wheelbase
- D** distance of the front axle from the front ballast
- S** distance between the centre of the rear axle and the centre of the lower link arms of the tractor
- E** distance of the centre of the lower link arms of the tractor from the centre of gravity of the flail mower (750mm)
- T** weight of the tractor + 75kg (operator)
- Z** weight of the ballast
- M** weight of the flail mower, see Section 1.4 "Technical Data"

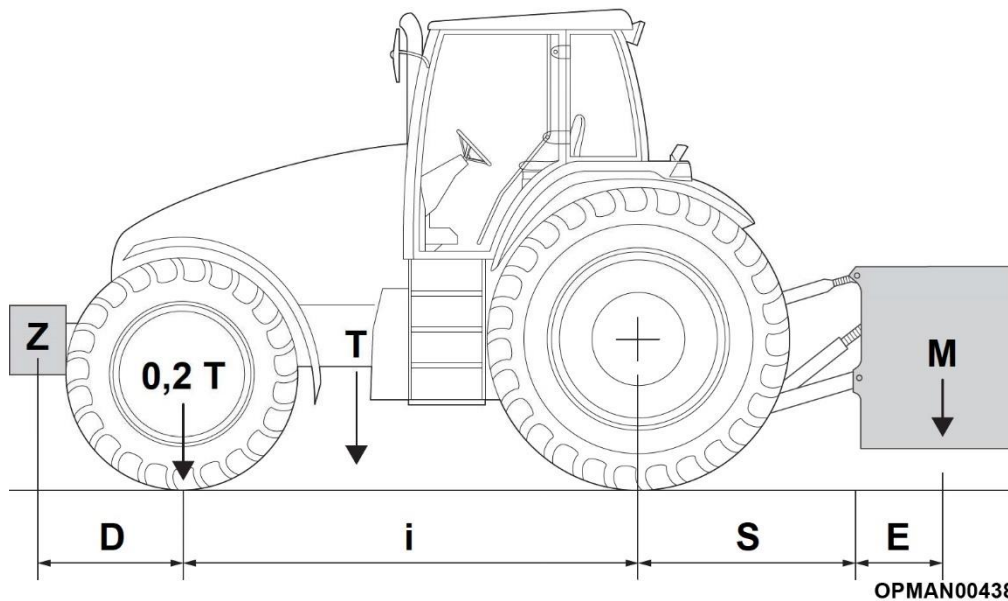


Figure 11

If the machine is combined with an agricultural tractor registered and approved before 6th May 1997, it is also necessary check the compliance with the following relation:

$$M < 0.3 \times T$$

4.3 Machine Settings

A number of adjustments can be made on the Mower to help the operator in the various working conditions that may arise.



DANGER! All adjustments must be made with the machine switched off, the parking brake engaged and the PTO disabled.

4.3.1 Adjustment Of The Skids

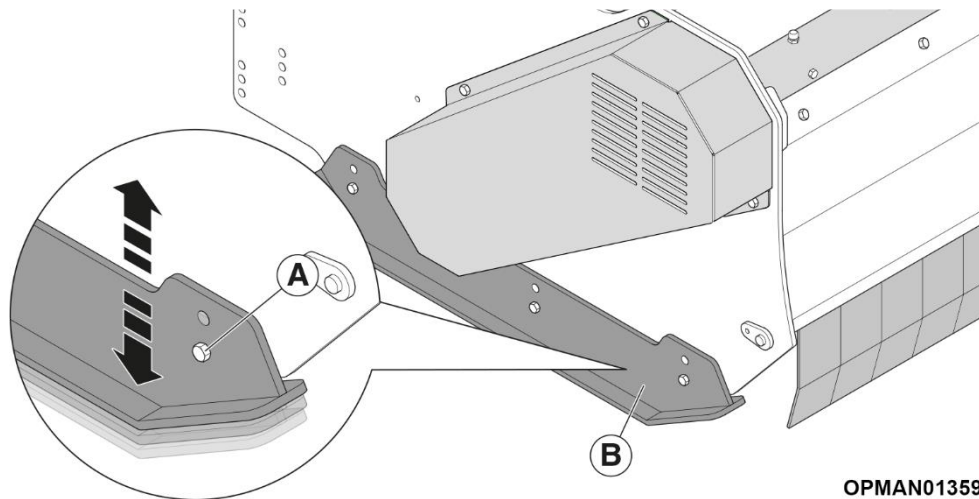


Figure 12

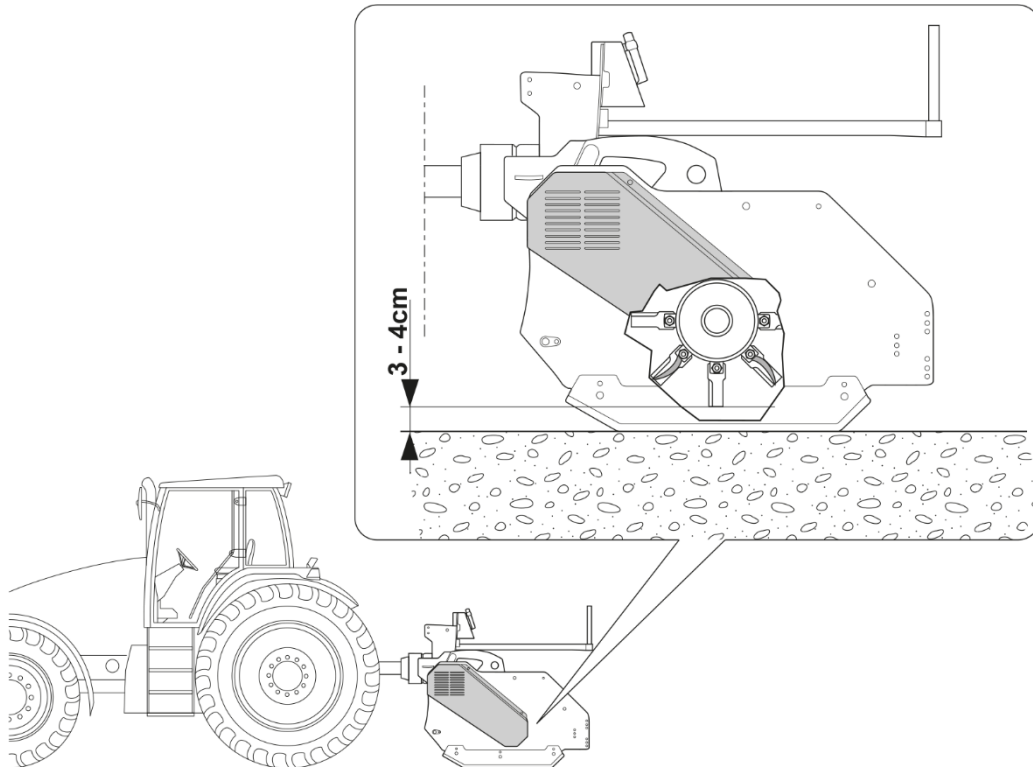
Adjust the position of the skids so the flails are above the bottom edge of the two wear skids. The flails must work at a minimum distance of 3-4 cm from the ground, the skid must be lower than the operating height of the flails by at least 2 cm. In this way, even if there are irregularities in the ground, the flails will not come in contact with the ground itself.

It is important to check that the Mower is adjusted level with the ground in order for it to operate correctly.

- 4.3.1.1 Place the machine on a level surface with two spacers of approximately 12 cm placed under the bottom edges of both ends of the machine cowl.
- 4.3.1.2 Stop the tractor, switch it off and remove the keys from the dashboard.
- 4.3.1.3 Remove fasteners, Figure 12 (A).
- 4.3.1.4 Adjust the position of the skid (B) taking care to move it by the same amount, front and rear.
- 4.3.1.5 Secure the skid position by replacing the fasteners again (A).
- 4.3.1.6 Perform the same adjustment on the opposite skid.
- 4.3.1.7 Repeat the process on the other machine cowl pair of skids.
- 4.3.1.8 Start up the tractor and move the machine.

4.3.2 Adjustment Of Working Height

To adjust the working height, raise or lower the skids and the rear roller or rear guide wheels (option) until the required height is found.



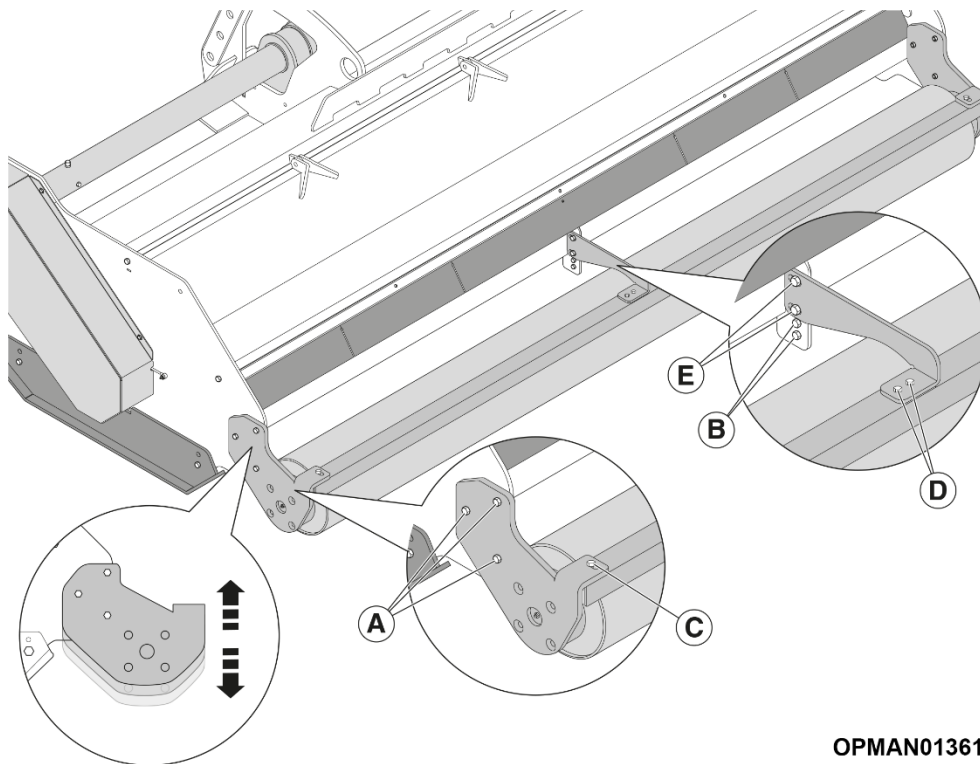
OPMAN01360

Figure 13

To correctly adjust the working height of the Mower, it is necessary:

- To lower the Mower to the floor using the tractors hydraulics and switch off the tractor and apply the emergency brake;
- Adjust the working height so that the flails are at about 3 - 4 cm from the ground (Figure 13).

4.3.3 Adjustment Of The Rear Roller And Scraper



OPMAN01361

Figure 14

The following must be carried out in order to adjust the height of the rear rollers (Figure 14):

- 4.3.3.1 With the tractor off and parking brake engaged, remove the three fasteners (A) securing the rear roller plates to the machine cowl.
- 4.3.3.2 Repeat the operation on the opposite end of the roller; also remove fasteners (B), (D) and (E) from the centre support.
- 4.3.3.3 Using a lifting aid, lift the roller, making sure to move it both left and right by the same amount.
- 4.3.3.4 Reassemble and secure all fasteners following the aforementioned operations in reverse order.
- 4.3.3.5 Perform the same operations on the other machine roller.



WARNING! The two rear rollers must always be adjusted to the same position and height.

The rear rollers also include two scraper bar: devices that clean the rollers and which must, in turn, be positioned correctly to effectively clean the rear rollers.

This adjustment must be carried out after a few hours of work.

To adjust the position of both devices (Figure 14):

- 4.3.3.6 Loosen the two fasteners (C).
- 4.3.3.7 Raise or lower the scraper until a distance of 2-5 mm is made from the roller, making sure that the roller can turn without any obstructions.
- 4.3.3.8 Retighten the fasteners (C).
- 4.3.3.9 Perform the same adjustment on the opposite scraper bar.

4.3.4 Adjustment Of The Rear Guide Wheels (Option)

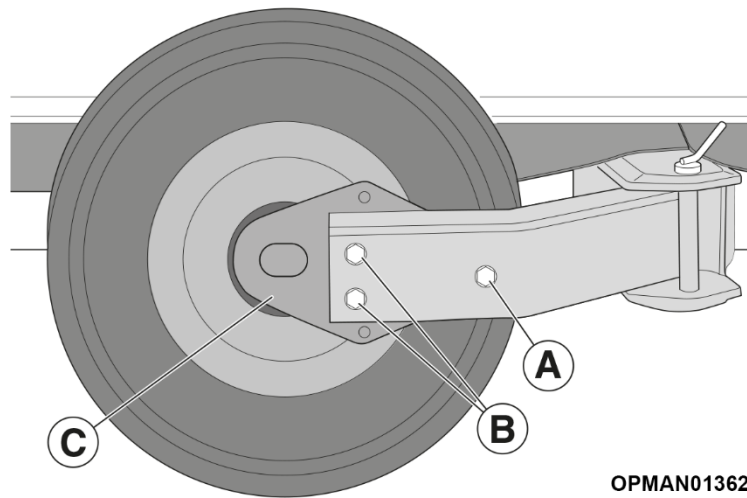


Figure 15

In order to obtain the correct work height, you must adjust the four rear wheels by performing the following adjustments (Figure 15):

- 4.3.4.1 Loosen the fasteners (A) and loosen and completely remove fasteners (B).
- 4.3.4.2 Adjust the position of plate (C) to the correct height, making sure to position all four wheels at the same height across the width of the machine.
- 4.3.4.3 Refit and secure fasteners (B) and retighten fasteners (A) and (B).
- 4.3.4.4 Repeat the process of the other three guide wheels.

4.3.5 Counter Blade Adjustment

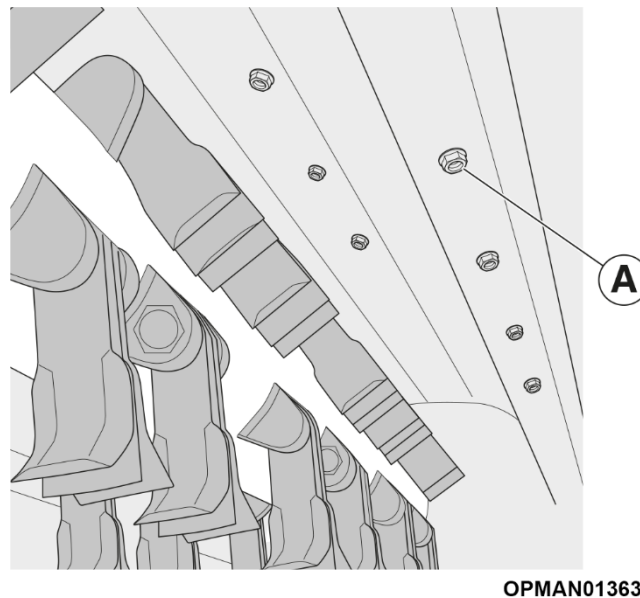


Figure 16

For correct operation, the counter-blades of the Mower must be at a minimum distance of 5 mm from the flails. Adjustment must be carried out by loosening all fasteners (A) that secure the counter-blades (Figure 16). This operation should also be performed when the flails become worn following several hours of operation and the distance is no longer correct.

4.4 Using The Mower

After having familiarized yourself well with:

- The controls,
- Put on the correct PPE (personal protective equipment) required,
- Set the machine in the desired working position
- Connected the gearbox and secured it properly to the tractor PTO by means of the input PTO shaft and hydraulic hoses to the tractor's hydraulic services

Start the tractor engine, disengage the parking brake, and engage the PTO while maintaining the engine at low rpm.

Before starting work, make sure that there are no exposed persons and/or animals near the machine. Otherwise, have them move away.

On start-up, move slowly with the tractor, gradually and slowly lower the Mower until it reaches the ground. Then, the engine can be brought to the work speed.

It is recommended not to press the accelerator pedal rapidly when the tractor is stationary, and the PTO is engaged, and the Mower is not running. This can cause damage to the machine and the tractor.

The processed material is shredded correctly by maintaining the tractor at a low forward speed and the rotor rotating at a constant speed.



WARNING! The speed of the tractor with the mower working must never exceed 5 km/h in order to avoid breakage or damage.



DANGER! During work, stones or other objects found in the terrain can be lifted and projected by the rotating flails. Constantly check that there are no persons or animals within the operating range of the Mower (Figure 17).



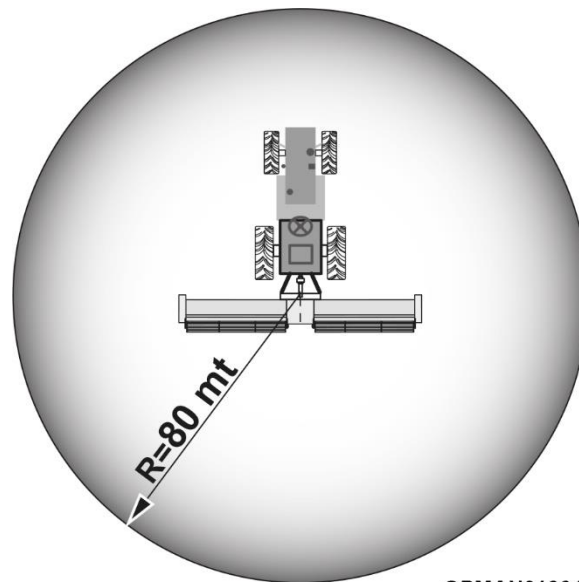
WARNING! Spearhead declines any and all liability for damages caused by the Mower to persons, animals or property, resulting from use other than that described in this manual, or due to damage caused by negligence or by not observing the instructions contained in this manual.



WARNING! Avoid letting the Mower rotate idly. During work, avoid making turns with the Mower lowered and do not work in reverse. **It is mandatory** to always lift the Mower when changing direction or reversing the machine and tractor.

During transportation and any time when it becomes necessary to lift the Mower, it is necessary to adjust the tractor linkage so that the Mower itself is lifted more than about 35cm from the ground.

Avoid driving on public roads when the Mower is dirty with earth, grass or at any time when it produces dirt or obstructs the traffic on the roads.



OPMAN01364

Figure 17

4.5 After Use

A few guidelines must be complied with when the work is complete, in order to make sure the Mower is stable when released from the tractor:

- Move to the storage area of the Mower, making sure that the supporting surface is flat and free from obstructing material.
- Place the Mower on the ground by lowering the linkages of the tractor.
- Raise the rear roller so that the Mower rests on the skids acting on the three-point hitch.
- Switch the tractor off and engage the parking brake.
- Before leaving the driver's seat of the tractor remove the ignition key from the dashboard.
- Disconnect the input PTO shaft that connects the gearbox with the tractor PTO.
- Release the top link from the three-point hitch by releasing the appropriate pins and split pins.
- Release the chains and tensioners of the tractor lower linkages.
- Release the pins from the lower linkages by releasing the relevant split pins.
- Climb into the driver's seat of the tractor, start up and move the tractor away from the Mower.
- Use the specific supporting feet in the parking position (Figure 18).

Store the equipment, preferably in a covered area, on a suitable and flat surface. Follow the instructions in Section 2.5.2 "Storage" of this manual.

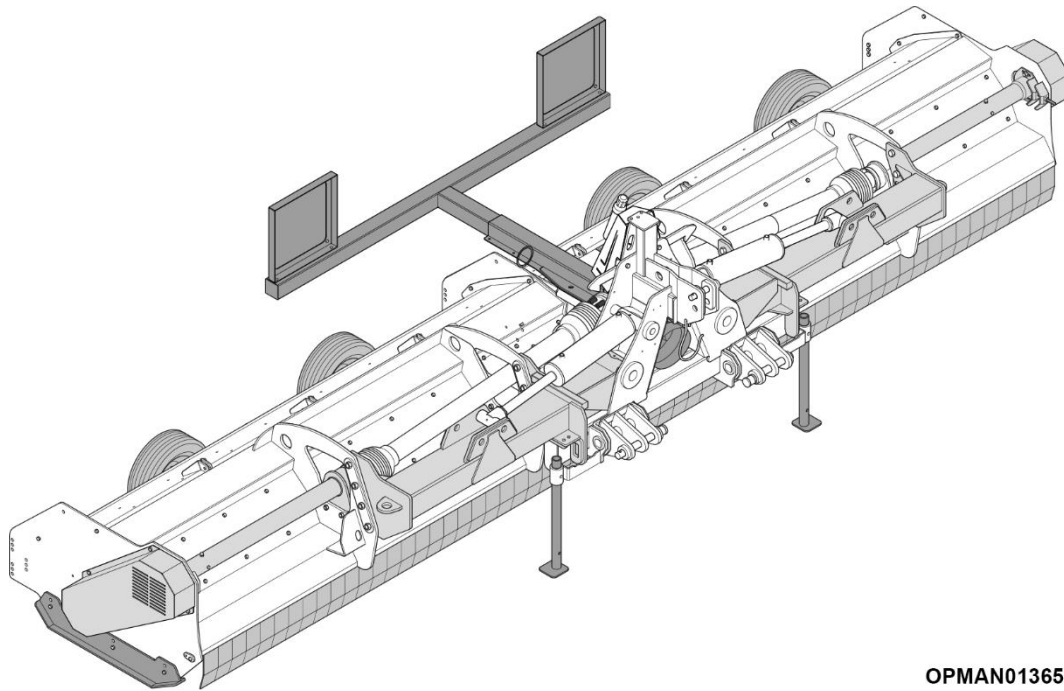


Figure 18

OPMAN01365

4.6 Safety Devices

There are safety devices in the Mower to safeguard the operator.



WARNING! The safety devices must not be tampered or excluded. They should always be kept in perfect working order.

The following are installed:

- **Fixed input PTO protection** covers both crosses and prevents hands from being introduced into the rotating area of the input PTO driveshaft between the tractor and machine.
- **Fixed wing PTO protection** covers both crosses and prevents hands from being introduced into the rotating area of both of the wing PTO driveshafts between gearbox and connecting shaft.
- **Fixed belt protection** covers on the end of both cowls of the machine covering both belts and preventing hands from being introduced into the lateral transmission area.
- A **safety protection** consisting of a number of sheet metal flaps placed in the lower part of the machine prevents the soil and/or fragments of plants from being projected outwards.
- Two strips of sheet **metal guard plates** found at the lower front part of each of the machine cowls to prevent the soil and/or fragments of plants from being projected outwards.
- Two strips of **rubber guard strips** found at the lower rear part of each of the machine cowls to prevent the soil and/or fragments of plants from being projected outwards.
- The **warning decals of the residual risk** essentially indicate an existing danger, a prohibition or requirements that are to be met for the operator's safety and for the Mower to operate correctly and remain intact.

5 Maintenance

Routine maintenance operations are listed below. More extensive maintenance operations (re-pairs of parts or components) can be carried out by specialised personnel authorised by the manufacturer.



WARNING! The schedule is for information purposes only and depends on normal operation conditions. Conditions can in fact change depending on the service, the environment and on frequency of use. If conditions are particularly awkward, the frequency of maintenance operations should be amended accordingly.



WARNING! It is mandatory to make sure that the input PTO shaft connecting the gearbox of the Mower is disconnected from the agricultural tractor PTO before starting any maintenance.



WARNING! After maintenance, always restore any safety devices that may have been removed, so that they are in place before new work is started.

It is recommended to always use oil of the same type and quality as used previously when refilling or changing the oil. Greasing points should be cleaned carefully before lubrication, to prevent mud, dust or foreign bodies from mixing with the lubricant.

- **It is mandatory** that any repair and/or maintenance intervention be carried out by an operator with suitable physical and intellectual requirements.
- **It is mandatory** to verify that during maintenance or repair operations; unauthorised personnel are kept away from the Mower.
- **It is prohibited** to deactivate protection and safety devices. When it becomes necessary to deactivate these devices in order to carry out more extensive maintenance, the operation must only be completed for more extensive maintenance and only by a maintenance mechanic, who will guarantee operator safety and avoid any damage to the machine, as well as restoring the effectiveness of the same devices at the end of maintenance operations.
- **It is mandatory** to switch the engine of the agricultural tractor which the Mower is connected to off before performing any maintenance or mechanical setting and disconnect the input PTO shaft.
- **It is recommended** to perform all maintenance that is not covered in this manual in an authorised service centre.
- Before restarting the Mower after lubrication and/or maintenance, **it is mandatory** to wait for the authorization of the mechanical maintenance technician who must verify that:
 - the works have been completed;
 - the Mower works perfectly;
 - the safety devices are in their correct place and fully functional;
 - no other operations are being performed on the Mower.

5.1 Periodic Maintenance

In order to guarantee proper operation of the Mower and improved operator safety, it is necessary to periodically intervene with inspection and maintenance operations listed in the table shown below.

	Upon The First Use	The First 8 Work Hours	Every 8 Work Hours	Every 50 Work Hours	Every 400 Work Hours
General check	X	X			
Tightening of fasteners	X	X	X		
Checking for wear and tear on flails and their fasteners	X		X	X	
Complete flail set replacement					X
Greasing yokes and Input PTO shaft	X	X		X	
Greasing pivot points	X		X		
Verify gearbox oil level	X			X	
Complete change of gearbox oil	X				X
Check transmission belt tension	X			X	
Replace both drivebelt sets					X

Table 4



WARNING! The machine must be checked by an authorised concessionary if any of its parts are worn or in poor condition.



WARNING! Replace the hydraulic hoses each time they are damaged or, in any case, before the sixth year. The used hydraulic oil must be properly collected and must not be dispersed into the environment since, according to the laws in force, it is classified as dangerous waste and for this reason it must be given to the proper collecting centres. Please, refer directly to the closest company for the collection of the used oils.

5.1.1 Torque Settings

Standard Fasteners

Bolt Grade 8.8

Bolt Size	Pitch	Setting
M6	standard	10
M8	standard	25
	fine (x 1.00)	27
M10	standard	49
	fine (x 1.25)	52
M12	standard	86
	fine (x 1.25)	95
M14	standard	135
	fine (x 1.50)	150
M16	standard	210
	fine (x 1.50)	225
M20	standard	410
	fine (x 1.50)	460
M24	standard	710
	fine (x 2.00)	780

Bolt Grade 10.9

Bolt Size	Pitch	Setting
M6	standard	10
M8	standard	35
	fine (x 1.00)	38
M10	standard	69
	fine (x 1.25)	73
M12	standard	120
	fine (x 1.25)	135
M14	standard	190
	fine (x 1.50)	210
M16	standard	295
	fine (x 1.50)	315
M20	standard	580
	fine (x 1.50)	640
M24	standard	1000
	fine (x 2.00)	1100

Special Fasteners

- Blade Fasteners – 250Nm

5.1.2 Maintenance On The Flails



WARNING! Spearhead is not liable for damage caused by vibrations generated by rotor shafts which have not been balanced after the flails have been replaced. Any requests for replacement under warranty or reimbursement for damage caused due to the rotors malfunctioning will not be accepted.

The flails with which the mower is equipped are suitable for working on grounds of normal condition. **It is mandatory** to check their integrity and the degree of wear every day. When faults or deformation occur in the flails during work, **it is mandatory** to replace them immediately. **Replacing a single flail is generally not recommended.** This can only be done when all other flails are in excellent condition and in any case, in order not to compromise the proper operation of the rotor, **it is mandatory** to also replace the opposite flail so as not to cause an imbalance in the rotor. **It is recommended** to always replace all the flails and not just the damaged ones, in order to guarantee proper operation.

After changing the flails, **it is mandatory** to subject the rotor to electronic balancing to guarantee the Mower works properly, free from vibrations that can cause serious damage to the machine.

To replace worn or broken flails it is necessary to:

- position the Mower and tractor on flat ground;
- raise the Mower with the linkages to the maximum height possible;
- place adequate support stands under the Mower on both sides for the machine to be perfectly stable;
- stop the tractor and put on the emergency brake;
- be equipped with adequate spanners and proceed with the replacement of the flails: forcibly tighten the securing fasteners;
- before installation, weigh the individual flails as differences in weight are inevitable;
- select pairs of flails that have the same weight and mount them on the rotor in opposite diametrical positions.

The quality, integrity of the Mower and its safety depend on the care dedicated to the flails, which must be replaced immediately if damaged. Normal wear is exceeded and enhanced when working on sandy terrain or if the Mower is too low and therefore, impact with obstacles occurs more often and distortion or cracks can be caused to the flails. Damage to the flails will inevitably deteriorate the quality of work and increase vibration, possibly damage the Mower and partially or totally damage the flails resulting in metal fragments being dangerously projected at high speed into the area where the machine operates. When replacing the flails, **it is mandatory** to check that the seat of the flail bolt is not ovalized and its size is not more than **2 mm** more than the original diameter.

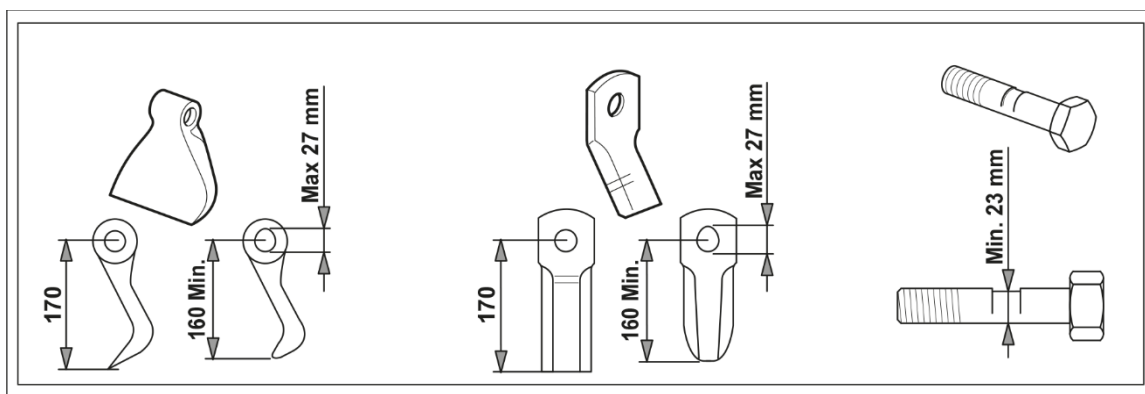


Figure 19

For worn flails and bolts (see Figure 19):

- The length of the flail must not be less than the size indicated in the figure.
- The securing of the bolt is carried out with nuts: the nuts must be changed every time a flail is replaced; **the tightening torque is 250 Nm.**
- The special bolts must be replaced to fasten the flails if visibly damaged, bent or ovalized to the limit (see Figure 19).

When finished, remove the support stands, start up the tractor, lower the Mower and turn off the tractor.



CAUTION! Only use original spare parts.

5.1.3 Belt Maintenance

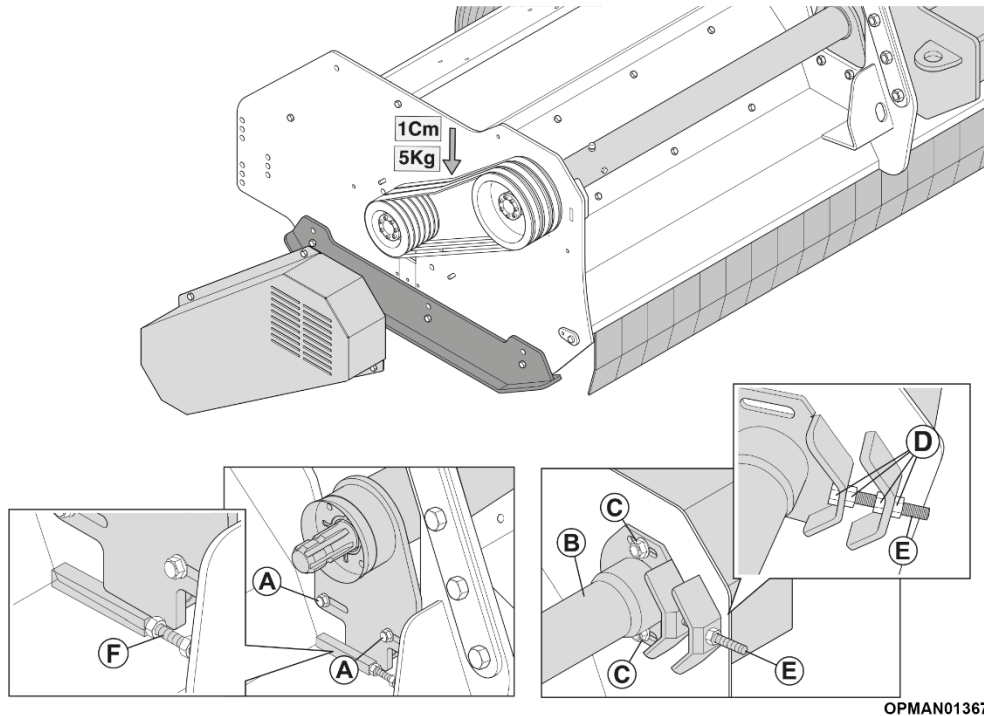


Figure 20

The driving force is transmitted to the rotor shaft of the Mower by belts with adjustable tension. Periodically, or if the belts malfunction or slip, check the tension of the transmission belts from the appropriate slit and, if necessary, replace them.

With reference to Figure 20, operations to be carried out are the following:

- Remove the fasteners holding the belt guard and remove the guard;
- Loosen the bolts (A) which fix the connecting shaft (B);
- Loosen the nuts (C) and adjust the bolts/nut (D and E) to adjust the tension of the belts;
- Use bolt (F) to align the belts.

It is advisable to be equipped with a metal ruler of adequate length and, placing it on the edge of the two pulleys, it must touch all four edges of the pulleys themselves.

Press on the belts, in the central area between the two pulleys, with a force of **5kg**: the force must cause a deformation on the individual belt of **1cm**.

At this point:

- Tighten the fasteners (A) and (C) that secure the connecting shaft;
- Refit the previously removed belt guard.
- Repeat the belt tensioning process on the other machine cowl and belt drive system.

The belts are stretched when working over time: when replacing a worn or broken belt, for an equal distribution of forces, **it is mandatory** to replace the entire set of belts.

5.2 Cleaning The Mower



DANGER! This operation is extremely hazardous so the following instructions must be followed.

- Wear protective gloves and shut off the engine of the agricultural tractor, subsequently disconnecting the input PTO shaft;
- For cleaning at the end of work, before completely stopping the machine, leave it on for 20-30 seconds so that any material residue is ejected;
- The Mower must be cleaned using an air jet, water with non-hazardous chemicals and cloths.
- Eliminate any residue of material or dust from the external surface of the machine.

5.3 Lubricants

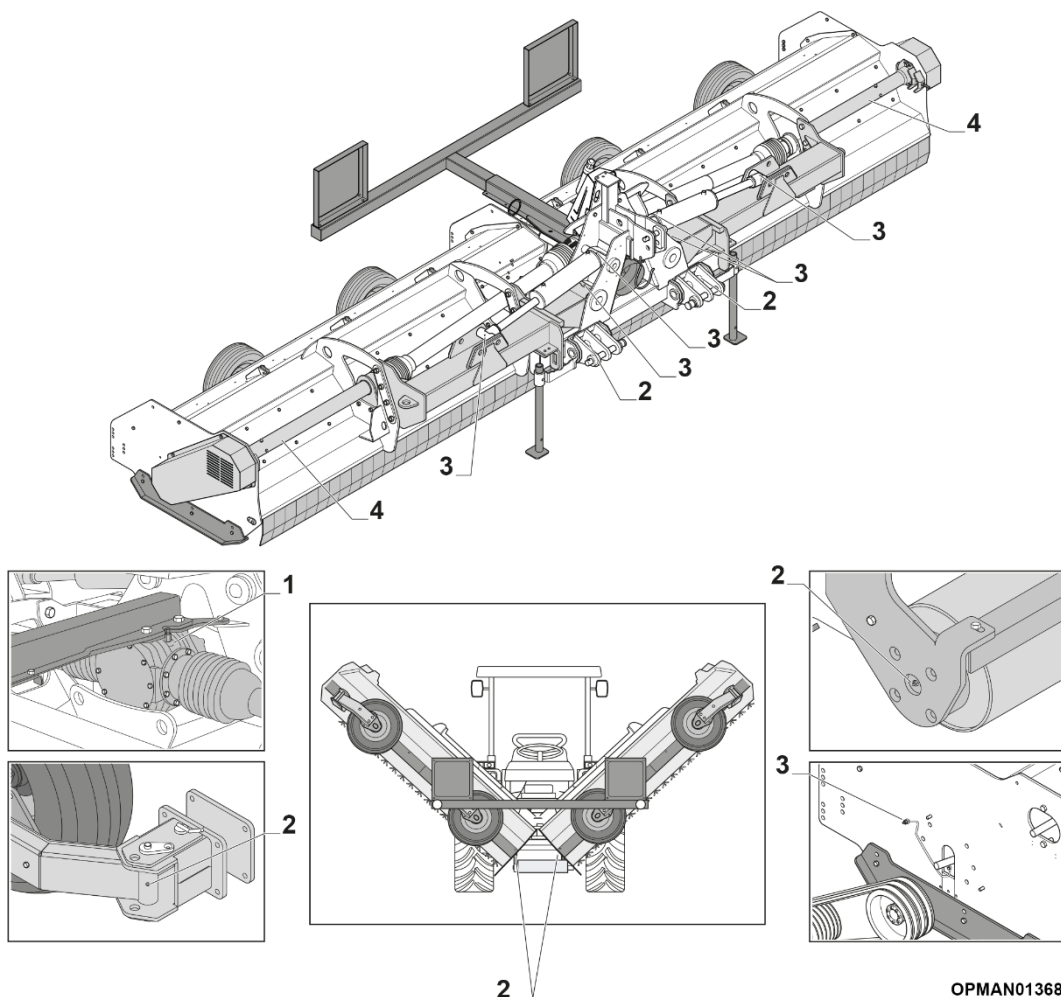
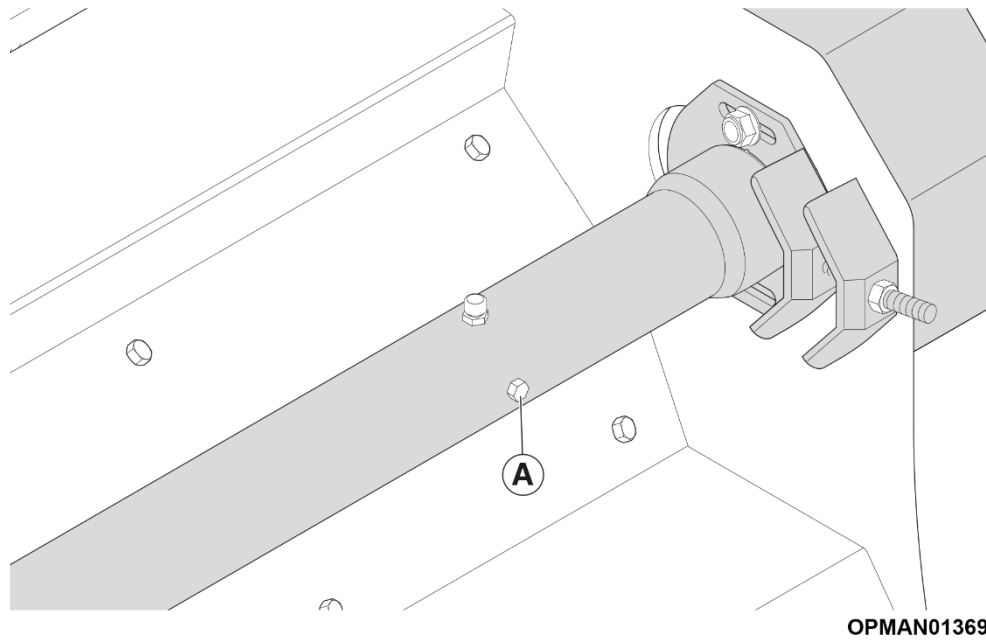


Figure 21

OPMAN01368

With reference to Figure 21, following lubricants are to be used for the different parts of the machine:

- For the transmission box (1): SHELL SPIRAX S2 A 80W-90 or equivalent responding the API - GL5/MIL-L-2105C specifications is recommended. The quantity of oil is **4.4 litres**. Do not exceed the prescribed quantity;
- For all (2) and (3) greasing points: SHELL RETINAX WB 2 equivalent is recommended.

**Figure 22**

Every 200 hours check the oil level in the two connecting shafts from the inspection cap (A) situated on the side of the shaft (Figure 22). If necessary, remove the cap and top-up with the recommended type of oil.

Oil should be continued to be placed into the shaft until oil is just on the point of seeping out from the inspection cap hole (lower edge).

6 Troubleshooting

If the Mower malfunctions, search the causes and the solution of the problems in the following table:

Problem	Cause	Remedy
Excessive cutting of the product to be cut	Mower too low	Slightly raise the Mower from the ground, adjusting the height
	Forward speed too slow	Increase the forward speed
Limited cutting of the material to be cut	Mower too high	Slightly lower the Mower from the ground, adjusting the height
	Forward speed too high	Reduce the forward speed
	Terrain too wet or muddy	Wait for the terrain to dry
Flails wearing out too quickly	Stoney terrain	Inspect the work site for stones before work
	Flail cutting height too low	Adjust cutting height
Rotor clogging	Terrain too wet or muddy	Wait for the terrain to dry
	Mower too low	Raise the Mower from the ground
	Forward speed too high	Reduce the forward speed
Drop in rotor speed	Belt overheating	Adjust belt tension
The Mower bounces on the ground or vibrates	Rotor not balanced correctly	Balance it. Contact your local Spearhead Machinery dealer.
	Flails mounted incorrectly, without the helical layout or with the edge penetrating the terrain	Check and re-install the flails
	Worn or broken flails	Replace the flails
	Deformation of the rotor due to foreign bodies having hit the central part	Replace the rotor. Contact your local Spearhead Machinery dealer.
	Worn bearings	Check or replace bearings
Roller support bearing seizure	No oil lubrication	Verify oil level
	The machine does not fold/open	Check hydraulic oil levels in the tractor and the condition of the machine hydraulic cylinders

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7 Spare Parts

7.1 How To Obtain The Correct Spare Part Numbers

For correct part numbers; use the Spearhead interactive online parts books. These are available at <https://my.spearheadmachinery.com/parts/public-interactive-parts-database/>. You will need to enter the machine serial number; see Figure 23.

7.1.1.1 Enter the serial number.

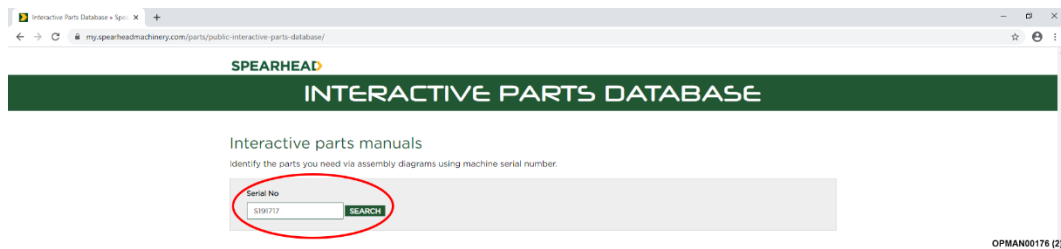


Figure 23 – Type In Serial Number

7.1.1.2 After entering the serial number a specification for the machine will appear. Click on the serial number; see Figure 24.

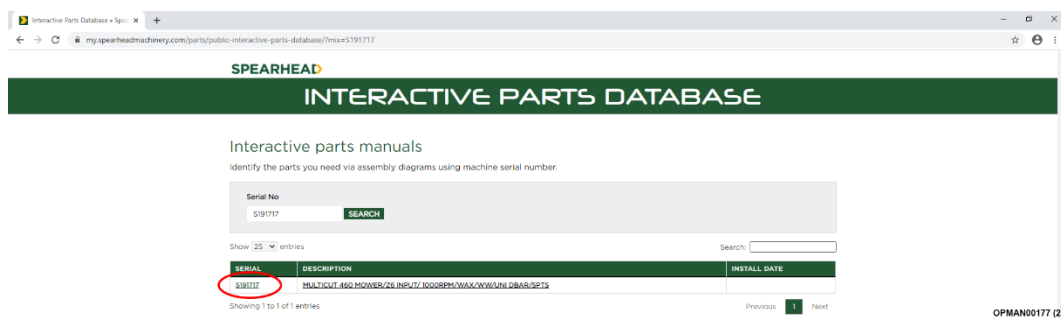


Figure 24 – Click On Serial Number

7.1.1.3 After clicking on the serial number a full parts breakdown, specific to the machine serial number will appear showing the various parts and assemblies of the machine. Click on the specific assembly picture required; see Figure 25.

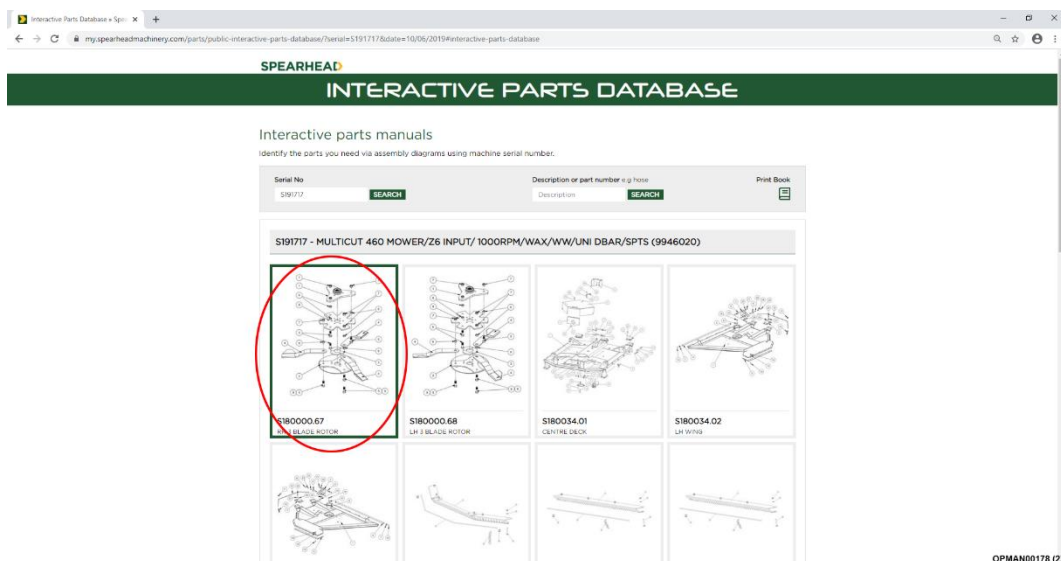


Figure 25 – Click On Assembly

- 7.1.1.4 You will finally be presented with a full exploded parts breakdown for that particular assembly, giving part numbers and the quantities required; see Figure 26.

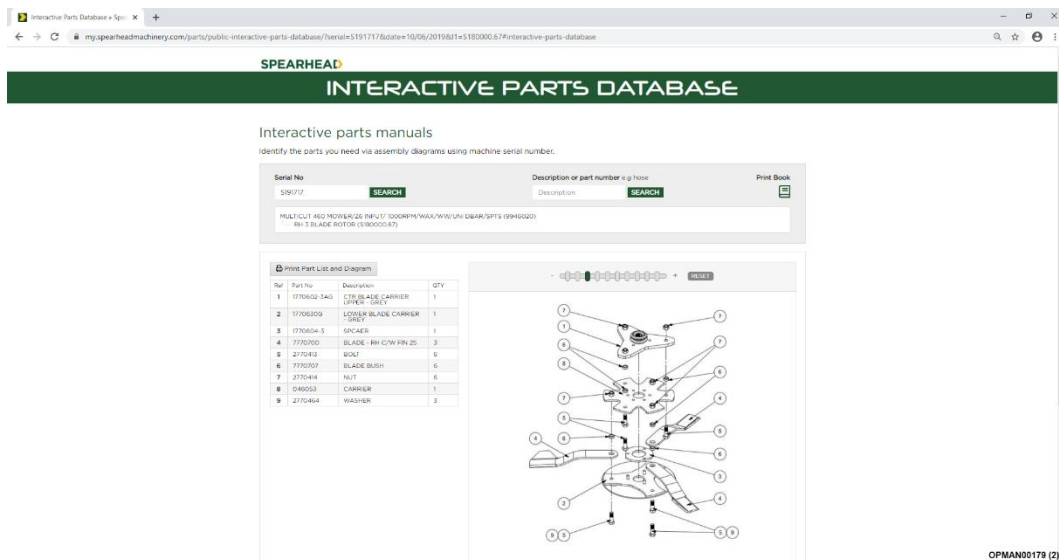


Figure 26 – Exploded Parts Breakdown With Bill Of Materials

7.2 Spare Parts Ordering

It is important to note that when it comes to ordering replacement parts, that this can **only** be carried out through a Spearhead dealer. **Spearhead does not accept direct customer parts orders over email, fax or telephone.**

For guidance on finding your local Spearhead dealer; see Section 7.3.

7.3 Dealer Network

Spearhead has an extensive dealer network which can offer genuine replacement parts.

In order to make it easier to find your local Spearhead dealer, the Spearhead website has a Dealer Locator facility.

<http://www.spearheadmachinery.com/dealer-locator/>

To find your local Spearhead dealer enter your location or postcode into the “Your location” box and then press “Search”; see Figure 27.

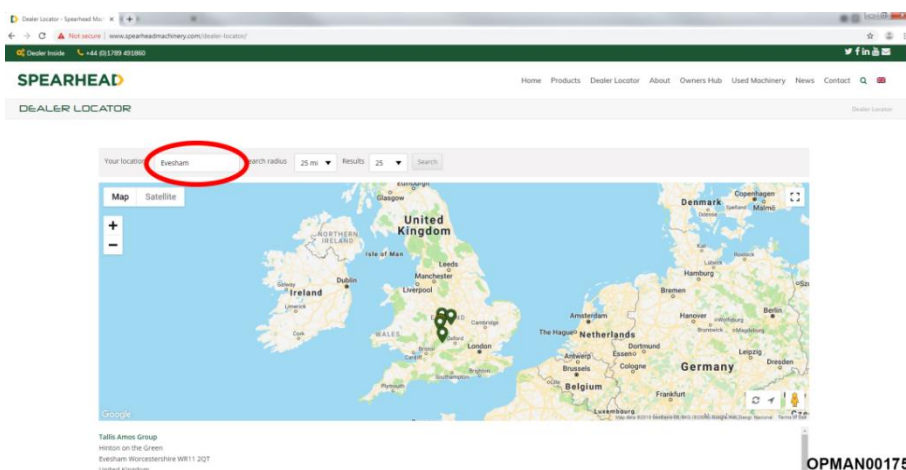


Figure 28 – Dealer Locator

Notes

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