

Spearhead

STUBBLE MASTER

Series



Edition 1.2 - July 2018
Part No. 8999054

HANDBOOK

Spearhead

Stubble Master Series

Handbook

Edition 1.2 – July 2018

Please ensure that this manual is handed to the operator before using the machine for the first time. The operator must fully understand the contents of this manual before using this machine.
(If the machine is resold the Manual must be given to the new owner.)

Important Note

The information contained in this manual is correct at the time of publication. However, in the course of constant development, changes in specification are inevitable. Should you find the information given in this book different to the Machine it relates to please contact the "After Sales Department" for advice.

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Stubble Master 1210

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CE Declaration of Conformity, Conforming to EU Machinery Directive 2006/42/EC

We, Spearhead Machinery Ltd, Green View, Salford Priors, Evesham,
Worcestershire, WR11 8SW hereby declare that:

Product

Product Code.....

Serial No......

Type.....

Manufactured by: Alamo Manufacturing Services (UK) Limited, Station
Road, Salford Priors, Evesham, Worcestershire, WR11 8SW

Complies with the required provisions of the Machinery Directive
2006/42/EC. The Machinery Directive is supported by the following
harmonized standards:

- BS EN ISO 12100 (2010) Safety of Machinery – General Principles for Design – Risk Assessment and Risk Reduction.
- BS EN 349 (1993) + AI (2008) Safety of Machinery – Minimum Distances to avoid the Entrapment of Human Body Parts.
- BS EN 953 (1997) + AI (2009) Safety of Machinery – Guards General Requirements for the Design and Construction of Fixed and Movable Guards.
- BS EN 4413 (2010) Hydraulic Fluid Power - Safety Requirements for Systems and their Components.
- ISO 4254-13 (2012) Agricultural Machinery – Safety – Large Rotary Mowers.

The EC Declaration only applies if the machine stated above is used in
accordance with the operating instructions.

Signed


(On behalf of Spearhead Machinery Ltd)

Status

General Manager

Date

.....

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Safety



Warning
 Avoid fluid escaping under pressure. Consult technical manual for services procedures.



Warning
 Shut off engine and remove key before performing maintenance or repair work.



Warning
 Danger – flying objects keep safe distance from the machine as long as the machine is running.



Warning
 Check all nuts and bolts are tight every 8 hours.



Warning
 Stay clear of mower blades as long as machine is running.



Warning
 Carefully read operator's manual before handling this machine. Observe instructions and safety rules when operating.



Warning
 Stay clear of un-proped wings.

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Recommendations

Beware of the following Potential Dangers associated with the use of this machine:

- Becoming trapped when hitching or unhitching.
- Machine overbalancing when wing is raised.
- Getting caught on rotating power take off (PTO).
- Being hit or caught by any moving part, e.g. blades, drive shaft and wings.
- Being hit by flying debris or machine parts due to machine damage.
- Machine wing falling if not secured with locking pin & transport strap.
- Injection of high pressure oil from damaged couplings or hydraulic hoses.
- Accidents due to collision with other machines, or debris left on road.
- Beware of free-swinging blades over centering and falling when wings are folding.

ALWAYS:

- Ensure the operator has read this Handbook and has been trained to use the machine.
- Ensure all safety guards are in place and all tractor windows closed.
- Impact resistant shielding to the tractor is recommended.
- Before leaving the tractor cab always ensure that the wings are firmly on the ground, no weight is on the machine's hydraulics and the rotor has stopped spinning.
- Check that all guards are properly fitted and there are no damaged or loose parts. Particular attention should be given to the blades to ensure they are not damaged, cracked or missing.
- Inspect work area for wire, steel posts, large stones and other dangerous materials and remove before starting work.
- Ensure that all warning labels are always visible and that they are not damaged, defaced or missing.
- Fit locking pins to height and to wings before transport and before unhitching when applicable.
- Wear ear defenders if operating without a quiet cab or with the cab windows open.
- Ensure tractor guards are fitted correctly and are undamaged.
- Work at a safe speed, taking into account terrain, passing vehicles and obstacles.
- Ensure that the tractor meets the minimum weight recommendations of the machine manufacturer and that ballast is used if necessary.
- Check that machine fittings and couplings are in good condition.
- Follow the manufacturer's instructions for attachment and removal of machine from the tractor.
- Ensure blades are of the type recommended by the manufacturer, are securely fitted and are undamaged.
- Ensure hydraulic pipes are correctly routed to avoid damage from chafing, stretching, pinching or kinking.
- Check condition of tyres and tightness of wheel nuts.

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- Ensure all blades have stopped spinning before folding wings into transport position.
- Disengage the machine, stop the engine and remove the key before leaving the tractor cab for any reason.
- Clean up any debris left at the work site.
- Ensure that when you remove the machine from the tractor it is secured in a safe position using the stands provided.

NEVER:

- Never operate the machine with other people present, as it is possible for debris, including stones, to be discharged from the front and rear.
- Never operate the machine until you have read and understood this Handbook and are familiar with the controls.
- Never use a machine that is poorly maintained or has guards that are damaged or missing.
- Never allow an inexperienced person to operate the machine without supervision.
- Never use or fit a machine onto a tractor if it doesn't meet the manufacturer's specification.
- Never use a machine if the hydraulic system shows signs of damage.
- Never attempt to detect a hydraulic leak with your hand, use a piece of card.
- Never allow children to play on or around the machine at any time.
- Never attempt any maintenance or adjustment without first disengaging the PTO, lowering the wings to the ground, stopping the tractor engine and applying the tractor parking brake.
- Never leave the cab without removing the ignition key.
- Never operate the tractor or any controls from any position other than from the driving seat.
- Never stop the engine with the PTO engaged.
- Never operate with blades missing.
- Never operate PTO above recommended speed, 1000 r.p.m.
- Never operate with wire around the rotor. Stop immediately.
- Never use the machine with the wing raised, serious damage will occur to the drive line.
- Never attempt to use the machine for any purpose other than that it was designed for.
- Never transport with the PTO engaged.
- Never enter the working area of the machine (risk of injury!).
- Never engage the PTO with wings folded.

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Introduction

The Spearhead Star-Cut 1210 is a heavy duty rotary mower for a set-aside, stubble and pasture topping. By carefully following the instructions in this handbook, the machine will give many years of trouble free operation.

Safety First

Never start using the machine until the handbook has been read and understood. The Starcut 1210 rotary mower is a potentially lethal machine if used incorrectly and it is essential that the operator fully understands the working before starting up.

Tractor Requirements

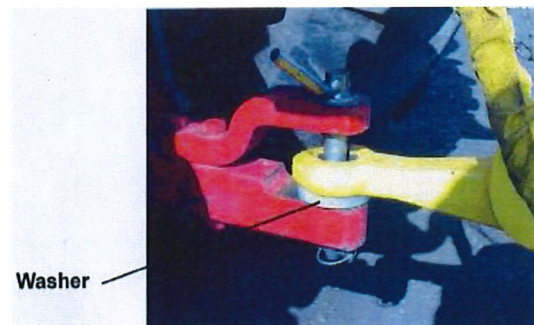
- Spearhead recommend tractors over 250hp.
- A clevis drawbar must be used.
- The tractor should have a minimum weight of 5000 kg.
- The tractor must have a 1000RPM PTO (20 spline x 1 3/4").
- 2 external hydraulic double acting services are required, for operating wing rams with float facility.
- 1 external hydraulic double acting service required for operating the height wheels.

Attaching to the Tractor

It is essential to ensure that the tractor lift arms cannot foul the PTO shaft, even when the tractor is turning on full lock. It is advisable to remove them altogether if there is any doubt.

The tractor drawbar should be extended to its maximum not less than 400mm from the PTO. This will enable turning in work without damaging the drive shaft. Never attach the mower using the pick-up hitch as this will cause damage to the drive shaft.

Fit the nylon washer between the mower drawbar and the tractor clevis, as shown, to reduce wear between the two parts. The nylon washer is a replaceable wearing part (4600139).



Warning

Do not attach machine to pick up hook. This will damage the P.T.O.

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Attaching To The Tractor – Drawbar Hitch



Low Drawbar
When attached to the low drawbar of the tractor always use the parallel linkage bar attached to the lower hole on the hitch plate.



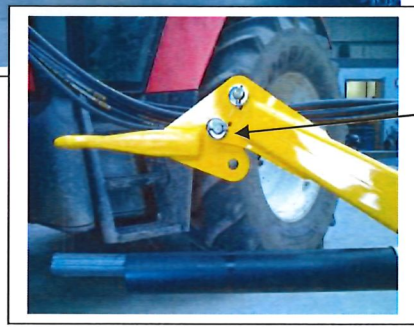
Parallel Linkage

Lower Hole



High Drawbar
The parallel linkage bar must be removed and the hitch is locked by replacing the pin in the middle hole.

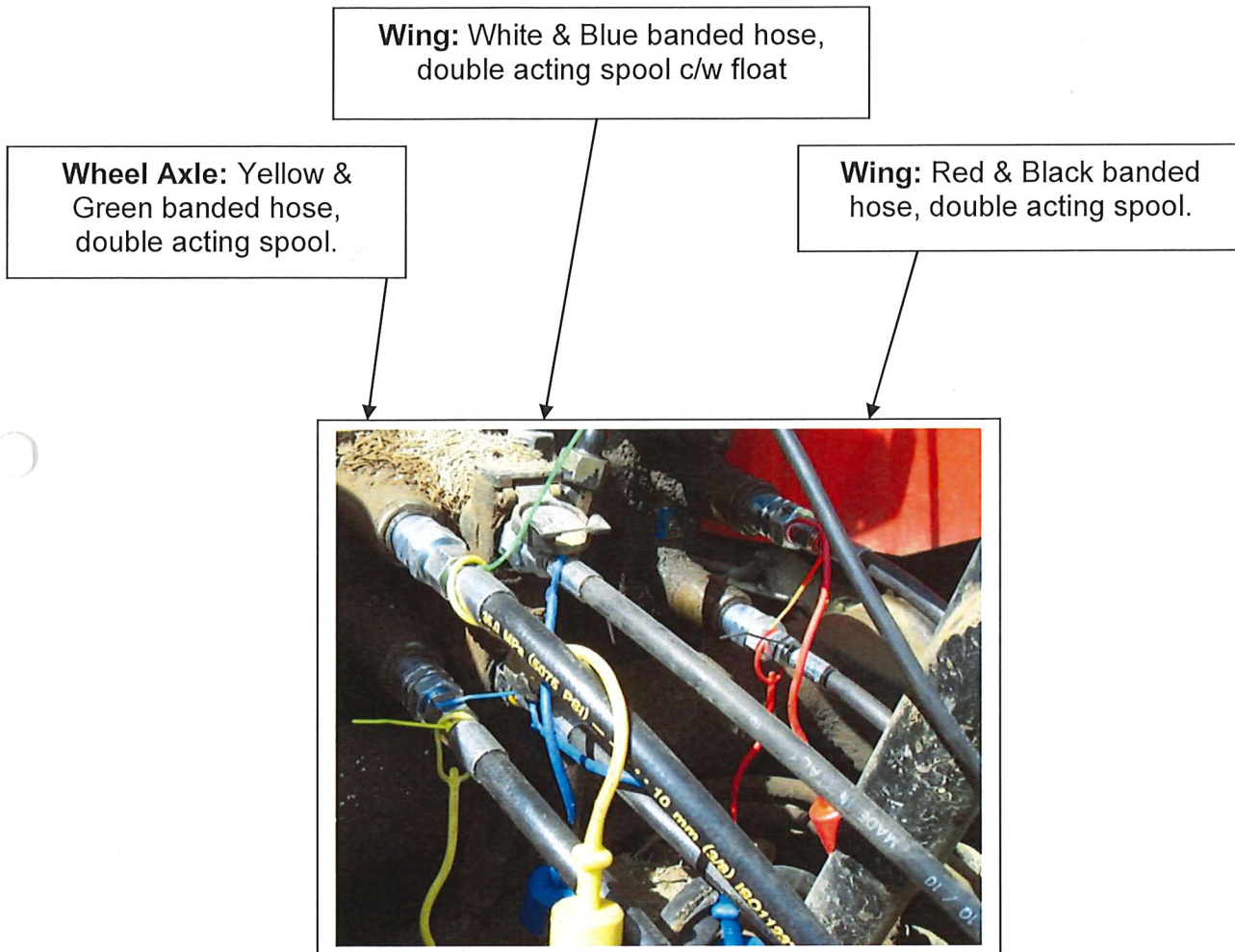
When using the high drawbar it is not possible to use the parallel linkage, as when the machine is full raised the PTO shaft may be damaged.



Middle Hole

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Attaching To The Tractor – Hydraulic Hoses



Connect the hydraulic hoses:

- Yellow & Green pair of hoses to a double acting service, to operate the height rams to the rear axle.
- Red & Black pair hoses to a double acting service for operating the main wing lift rams & outer wing rams with float. This is particularly important the spool valve allows the machine to follow the ground contours.
- White & Blue pair of hoses to a double acting service for operating the middle wings rams & rotor gearbox pivot. This double acting service must NOT have float as the ram must be held in position.

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Attaching To The Tractor

Determining The Correct Length PTO Shaft

To determine the correct length of the driveline, it is advisable to hook the machine to the tractor and place the machine in order for it be at a minimum distance between the power takeoffs.

Install the two uncoupled and unprotected semi-shafts to their respective PTOs.

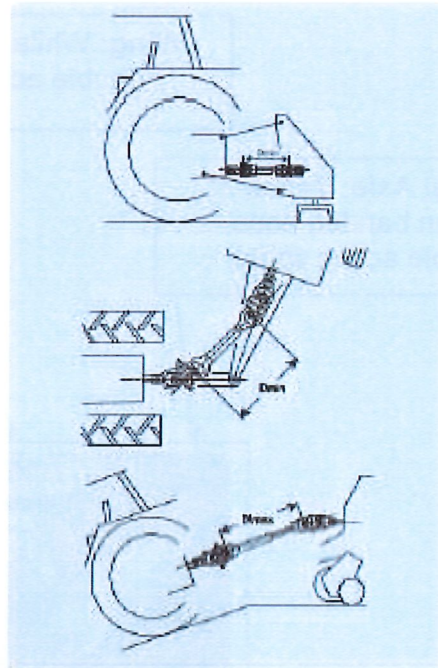
At this point, verify any interference of the outer tube with the yoke inner tube and establish how much the outer tube needs to be shortened.

Towed Machines

In towed machines, the minimum distance D_{min} between the joints occurs during steering.

Verify that, in the condition of maximum extension, which generally occurs when the machine is aligned, the coupling between the two tubes is sufficient.

When determining the minimum and maximum lengths and during subsequent verifications, it is important to bear in mind that ground subsidence may cause further reduction and increase of the distance between the PTOs.



Bondioli & Pavesi does not recommend modifications to its products. If the driveline needs to be shortened, proceed as described below. If you are unsure of the procedure, or need additional assistance, please contact your local implement dealer or qualified service centre.



1. Remove shielding.
2. Shorten drive tubes by required length. In normal conditions, telescoping tubes must always overlap by at least $\frac{1}{2}$ of their length. During manoeuvres, when the driveline is not rotating, the telescopic tubes must have a suitable overlap to maintain the tubes aligned and allow them to slide properly

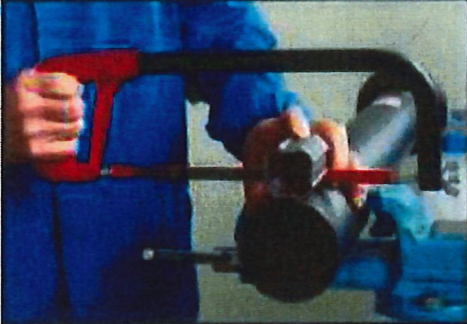
If the driveline is fitted with a single chain restraint system (splined inner tube), the tubes can be shortened by a limited amount (normally no more than 70mm) to avoid eliminating the splined ring connecting the two shield tubes.

If the driveline is fitted with a greasing system incorporated in the inner drive tubes, the tubes can be shortened by a limited amount to avoid damage to the lubrication system. Carefully measure and shorten each drive tube equally.

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3. Carefully deburr the ends of the tubes with a file and remove any chippings from the tubes

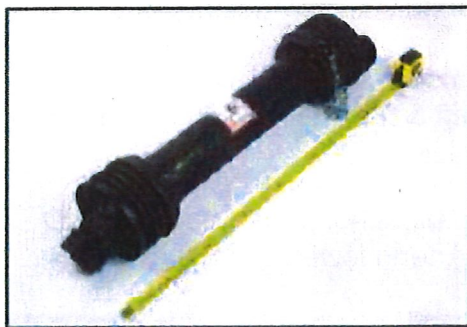


4. Shorten shield tubes one at a time by cutting the same length that was cut from the drive tubes. If the driveline is equipped with Single Chain Restraint System, shortening the driveline will involve removal of the plastic ring which connects the shield tubes. If it is necessary to remove this collar, ADD A RETAINING CHAIN TO THE TRACTOR SIDE OF THE DRIVELINE SHIELD.



5. Grease the internal drive tube. Reassemble the shield on the driveshaft.

ATTENTION: SFT drivelines with 4-tooth profiles must be reinstalled in such a way that the grease fittings on the cross kit bearings are aligned.



6. Check the length of the driveshaft at the minimum and maximum positions of the machine. Telescoping tubes must always overlap by at least a $\frac{1}{2}$ of their length. During manoeuvres, when the driveline is not rotating, the telescopic tubes must have a suitable overlap to maintain the tubes aligned and allow them to slide properly.

Hydraulic Operation:
Moving tour machine from transport to work position (Unfolding)

- 1). Ensure the machine is level, on firm ground for stability



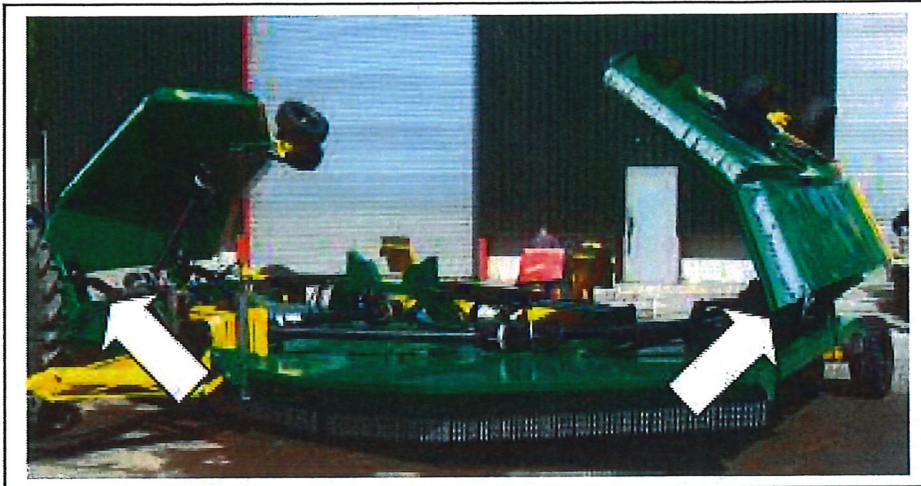
- 2). Do not attempt to lift the full weight of the machine on the centre axle only, otherwise damage will be caused to the centre axle. Only adjust the centre axle and wing axle height rams and stops when the machine is fully unfolded



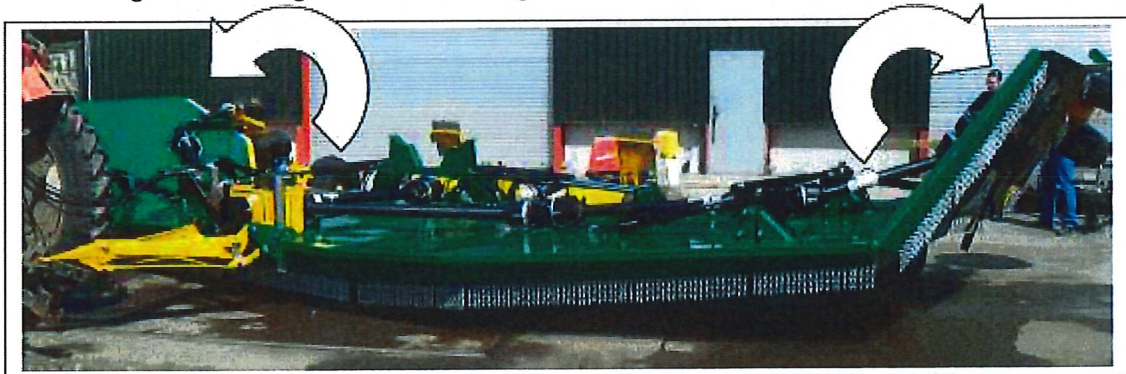
- 3). Release the transport strap from between the wings and store in tractor tool box. Operate the tractors external hydraulic spool hose marked with RED + BLACK cable ties, the first wing rams should extend lowering the LH and RH main wing sections to the ground



4). Operate the tractor external hydraulic spool hose marked with WHITE + BLUE cable ties, the middle wing rams should extend lifting the LH and RH wing, up off the main wing sections together. At the same time the connecting linkage must rotate the gearbox to ensure no damage to the middle and outer wing drive shafts



5). Operate the tractor external hydraulic spool hose marked RED + BLACK, so that the third set of wing rams should now extend lowering the LH and RH outer wing section together onto the ground



6). When all wings have been unfolded to a horizontal/work position the spool hose marked RED + BLACK must be placed in float

7). The spool to the middle wing rams must be placed in the non-float/fixed position to ensure the main, middle wing decks and gearbox linkage stay locked together

8). When moving from work to transport, the sequence of events listed above must be reversed and should only be carried out when on level ground. Please remember that the machine should be prepared for transport before being folded by adding:



- 10 stops to the centre axle rams
- 0 stops to the middle axle rams
- 0 stops to the outer axle rams

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Setting Up Your Machine – Gearbox Turning Linkage

Checking & adjusting the rotating gearbox linkage

- Machine in work position, with all wing sections in a horizontal position.
- Ensure the middle wing hydraulic cylinders are fully extended.
- Lengthen the barrel adjusting link, until the rotor gearbox has turned fully against the stops.
- The rotor gearbox must be turned to the correct position before engaging PTO drive or folding the machine for transport.



Warning:

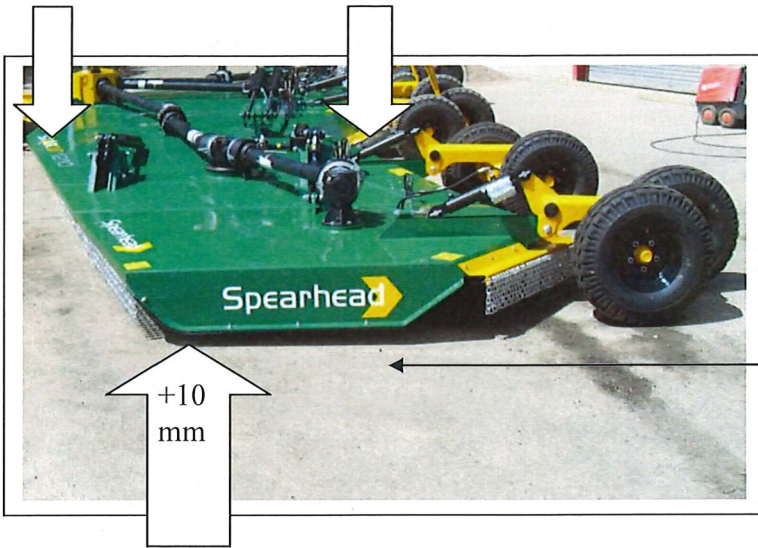
Failure to control this setting may result in damage to drive lines.

Note:

Refer to maintenance section for further information on drive shaft alignment.

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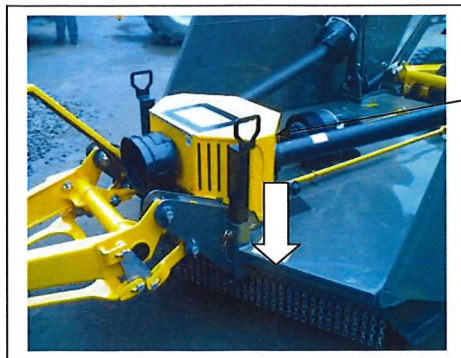
Setting Up Your Machine – Level Front To Rear



When the machine is attached to the tractor and set at working height, the front of the skid should be 10-20mm higher than the rear of the skid. This should be measured via the front & rear of a wing hinge pin.

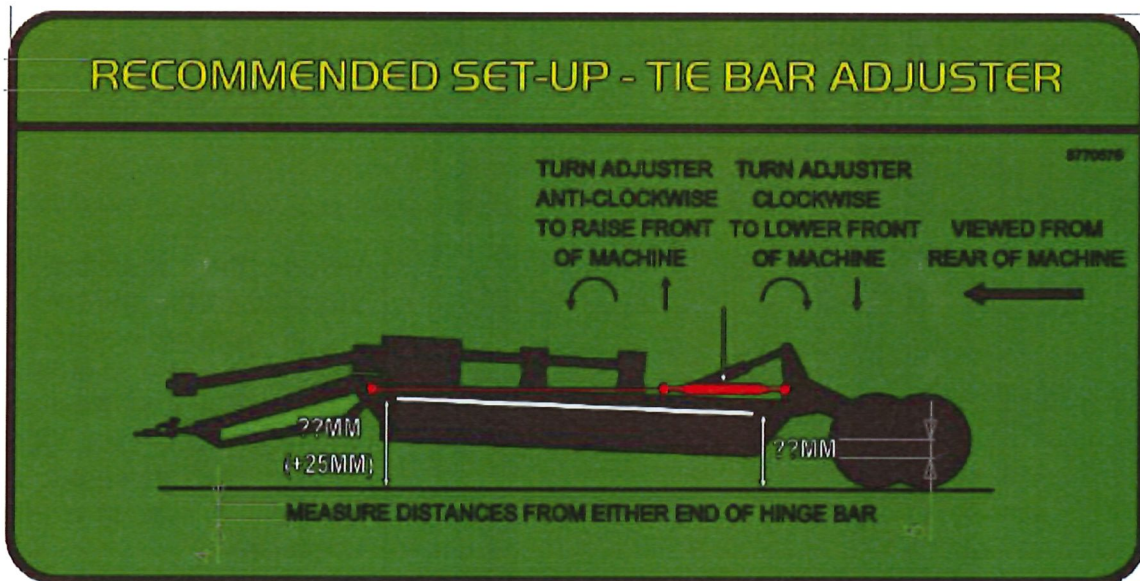


To raise the front of the mower shorten the adjustable links that are attached to the rear axle. To lower the front of the mower, lengthen the adjustable link.

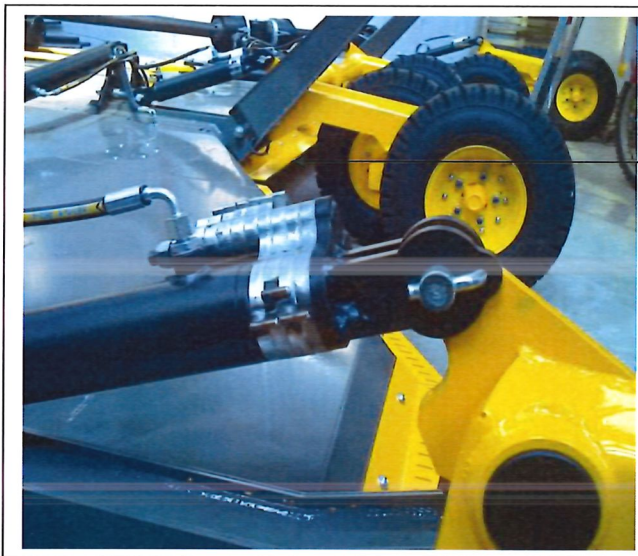


Adjusting the link is made much easier by placing the machine's weight on the parking stands then gently lower the machine until the weight is off the hitch

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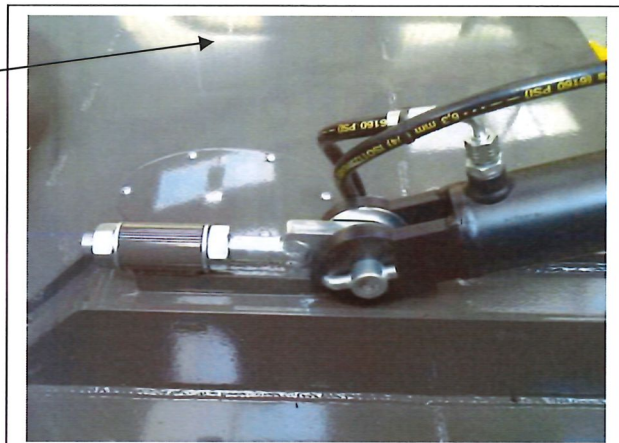
Setting Up Your Machine – Level Left To Right



Attention
Each ram must have equal amount of spacers

Height of cut is controlled by varying the amount of ram stops covering the ram rod.

Fine adjustment and balance of cut between the rotors is achieved by adjusting the length of the screw attached to the ram base.



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Note:

If the wings are cutting lower it is better to adjust the rams down on the centre deck 'eye bolts'.

Setting Up Your Machine - Cutting Height

Cutting height can be increased or decreased by adding or reducing the amount of spacers that are down. At all times the number of spacers covering each height ram must be equal. Start with 4 ram spacers on all rams.

(see: Recommended Cutting Heights)

RECOMMENDED CUTTING HEIGHTS

HEIGHT SPACERS: 8770351

CROP TYPE	CUTTING HEIGHT	NO OF SPACERS
GRASS	- 30-200MM -	3-10
CEREALS	- 80-100MM -	6-7
OILSEED RAPE	- 60-80MM -	5-6
MAIZE (SILAGE)	- 50-80MM -	4-5
MAIZE (CORN)	- 50-100MM -	4-7
TRANSPORT	- CENTRE CYLINDERS -	10
	- WING CYLINDERS -	0

Sticker (Part No: 8770351) is mounted to the rear of the Star-Cut machine to allow easy and quick reference to cutting heights.



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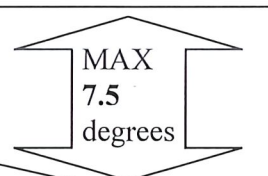
Operation

Once ready for work, fully raise the mower cutting height and engage the PTO with the tractor engine at low revs to prevent shock damage to the machine. Slowly increase the engine revs to achieve the recommended PTO speed of 1000RPM. As indicated by the decal on top of the centre guard. If at any time serious vibration occurs, **stop the engine immediately and check the blades, following all safety precautions**. Lower the mower to the preset cutting height, select a sensible forward speed bearing in mind the density of growth, the terrain, and the available horsepower.

The quality of finish is determined by the forward speed, i.e. a slow speed will produce a high quality of cut, where as faster forward speeds are used when high output is first priority.

When in work, always ensure the hydraulic spool valve that operates the 1st main wing rams is in float position to enable the wings to freely follow all contours of ground (Fig. 6), and that the 2nd middle wing rams are locked with the spool in a hold/closed position.

Fig. 6 contours of the ground



Warning

The maximum working angle the wings can safely be run is only 7.5 degrees below horizontal when the machine is fitted with double "Star-Cut" blades. If the wings are allowed to drop more than 7.5 this will result in impact damage from the rotating blades striking the deck.

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Operation

Whilst operating it is possible to continue working when turning as the Star-Cut 1210 is fitted with a constant velocity joint on PTO shaft. However take care not to run the rear tractor wheel against the mower drawbar as this will result in serious damage to the tractor, the mower and, in particular, the PTO shaft.

The constant velocity joint on the input PTO shaft, allows the PTO to be left in gear whilst turning out of work, e.g. on the headlands. **It is important not to turn sharply when the machine is in work as this will over-load and shorten the life of the wide angle joint.**

When operating in confined areas it is possible to cut going backwards, but it is advisable to raise the machine, particularly if in scrub, where there is the risk of hitting hidden solid obstacles obscured by dense undergrowth.

Always exercise particular care when operating over uneven ground surfaces. Do not allow the blades and blade holder to frequently hit the ground.

Do not allow debris to build upon the cutting decks in dry conditions, as this can be a fire hazard, in wet conditions it will place unnecessary strain on the machine and may foul the drive shaft causing damage.



Warning

Do not run the machine with the wings raised, serious damage will result to the drive lines and gearboxes.

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Transportation

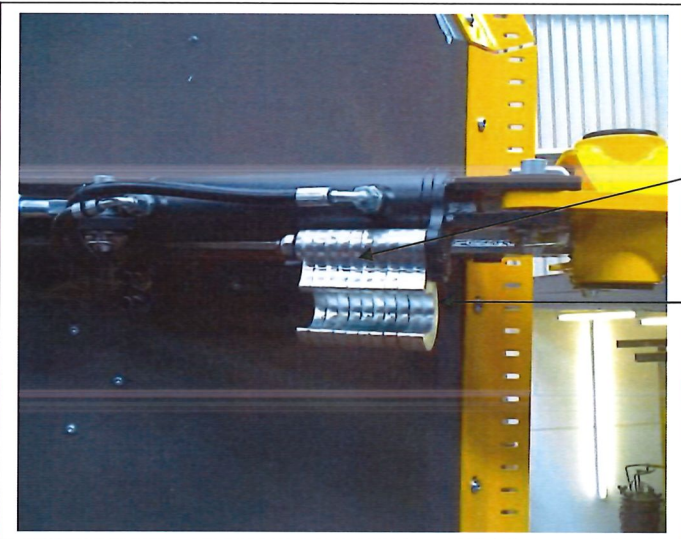
First disengage the PTO drive, fold the wings fully upright and secure with transport strap. **Never** transport along public highways with the wings only supported by the hydraulics.

Please observe Public Highway Regulations, concerning the towing of implements, and securely attach a registration and lighting board.



Centre Axle

Both centre axle rams must have all 10 spacers down covering the ram rod.



Wing Axles

Both wing axle rams must have all the spacers out.

Then lower the machine and keep pressurising the rams until both the wings rams are fully closed to give a safe and narrow transport

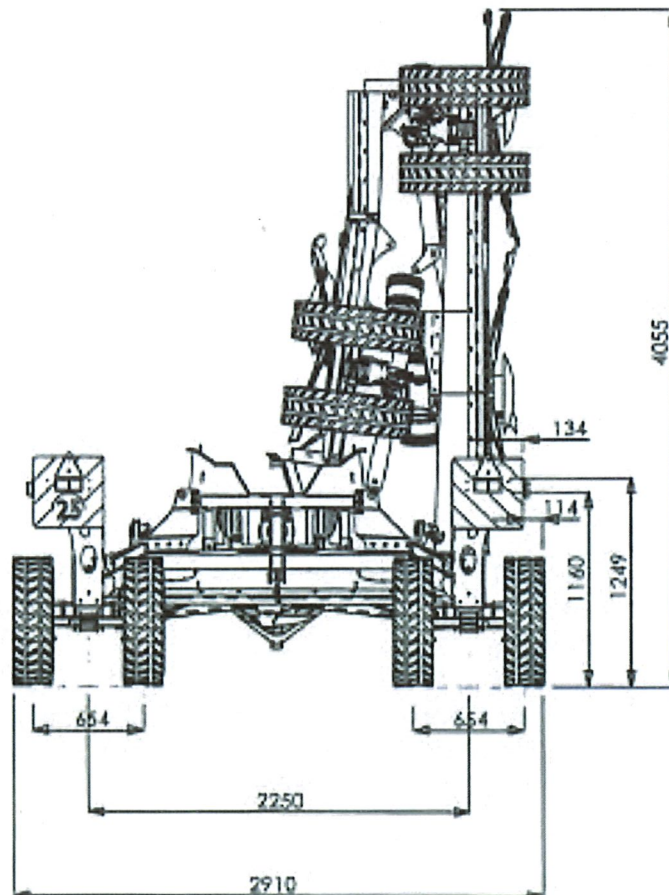
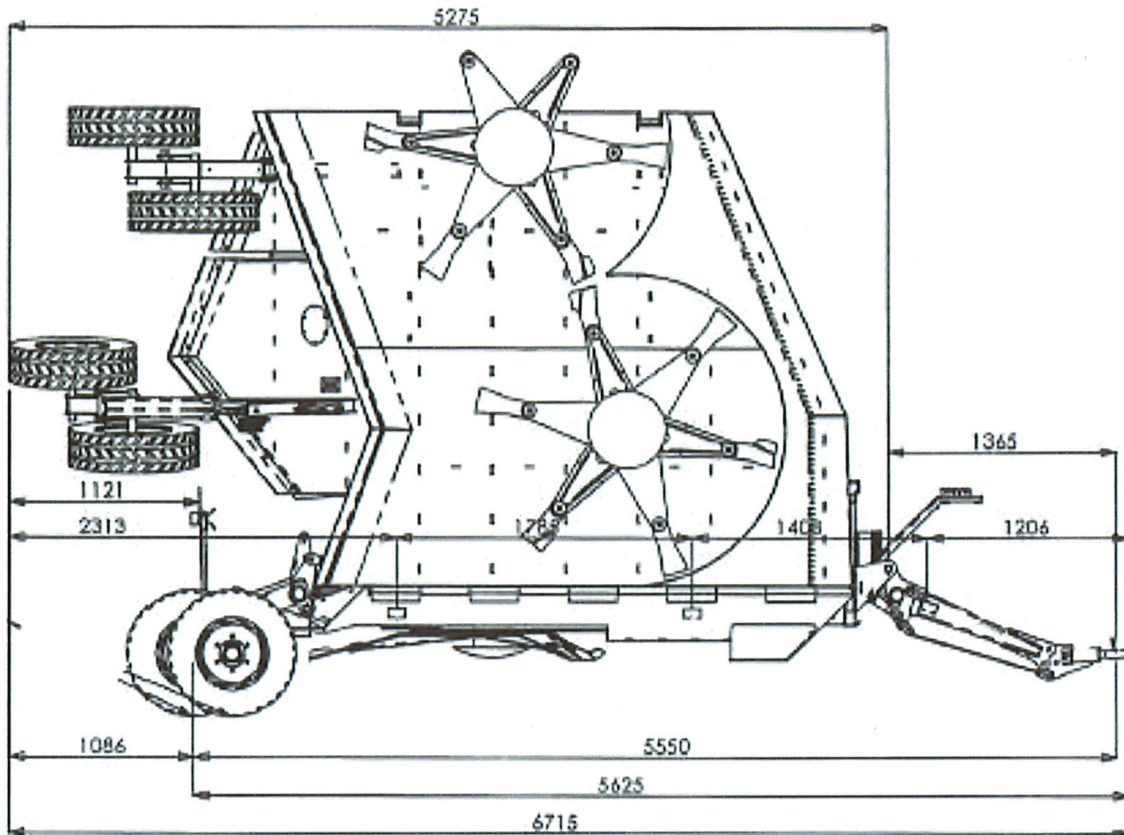


Warning

Avoid transporting machine at high speed over rough ground.
Maximum speed on highway – 20mph (25kph).

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Transportation



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Machine Protection

To prevent gearbox damage all rotors are protected by slip clutches fitted to each of the drive shafts. When cutting in extreme conditions where stumps, rocks and other such solid objects are likely to be found it is recommended that the operator reduces the engine revs to allow the blades to pivot more easily when striking solid objects and proceed with caution.

The clutch settings should not be altered without reference to Service and Maintenance. Never over-tighten the pressure springs on the slip clutches (Fig. 8) as this could result in severe damage to the gearbox and drive lines, as well as invalidating the warranty.

If the machine has been laid up for any length of time, there is a risk of the clutch plates rusting and seizing together. Never operate the machine in this condition, as there will be no protection to the driveline and gearboxes against shock loading. To free the clutch plates first slacken all pressure spring bolts and run up the machine for a short period, deliberately try to cause the clutch to slip. Finally re-tighten the tension spring bolts to their original length, taking great care not to over-tighten.

If in any doubt, consult Spearhead's Service Department or your local Spearhead Dealer for further advice.

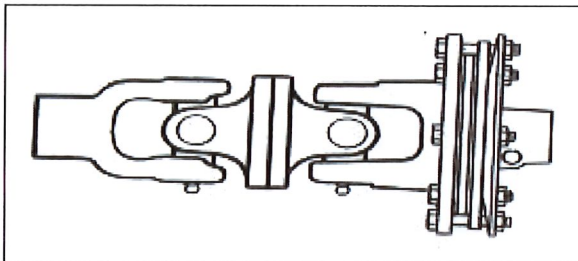
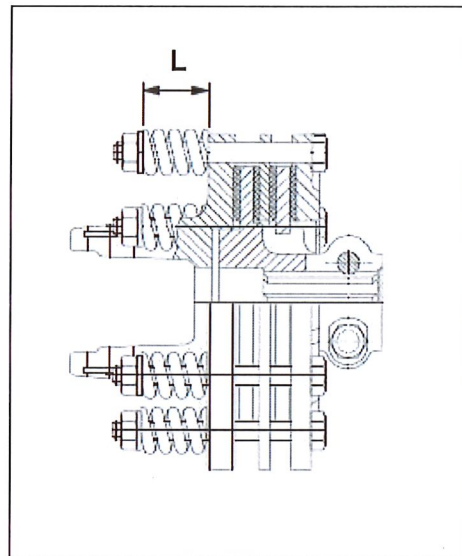


Fig. 8 Slip Clutch



Warning

Never carry out any servicing or maintenance work without first disengaging the PTO and then stopping the tractor engine before leaving the seat.

On delivery of your machine check that the dealer has completed the P.D.I Form, ensure the Warranty Registration Form is completed and returned.

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Service & Maintenance

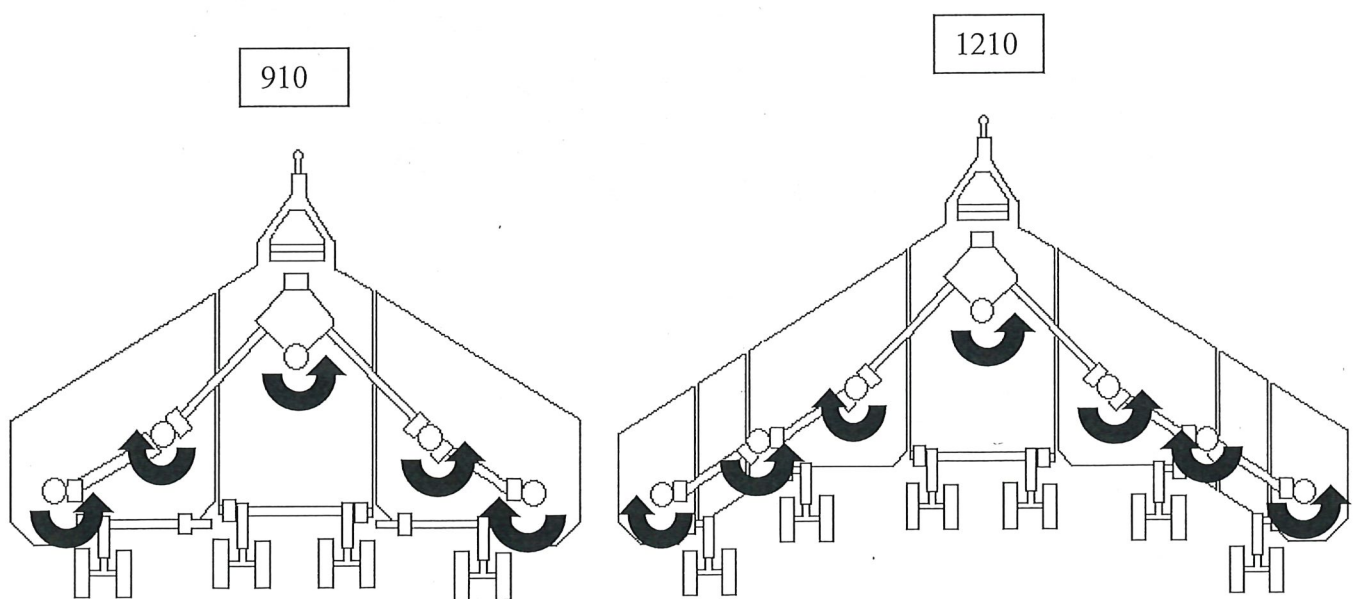
Safety First

- Never leave the tractor seat without first disengaging the PTO and stopping the engine.
- Ensure all rotating parts have stopped turning.
- Never attempt any repairs, maintenance, service or any other checks with the machine carried on the tractor hydraulics.
- Always fully lower to the ground, or securely prop the machine on substantial servicing stands.
- Always replace all guards and retaining chains after servicing/maintenance completed.

It is imperative that the following checks are carried out in order not to invalidate your warranty; these are carried out **before the first operation, after the first hour, then after 4 hours.**

These checks are:

1. Wheel nuts and tyre pressure (40PSI).
2. Gearbox bolts, including the splitter box.
3. Retaining bolts on the drive shafts.
4. Grease all points including drive shaft tubes.
5. **After the first 50 hours drain and replace the gearbox oil.**
Replace with EP90 gear oil.
6. All other nuts and bolts.



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Servicing & Maintenance

Daily

- Grease all points, including rear axle pivot points (Fig. 9a), axle hinge (Fig. 9c), wheel arms (Fig. 9b), and front draw bar pivot (Fig. 9f)
- Check bolts are tight on all gearboxes.
- Check condition of blades and blade bushes; ensure all retaining bolts are fully tight.
- Check wheel nuts are tight.
- Check tyre pressures – 40 PSI.
- Check gearbox oil, replenish with EP90 gear oil as necessary to the correct level line on the dipsticks, provided with each gearbox.

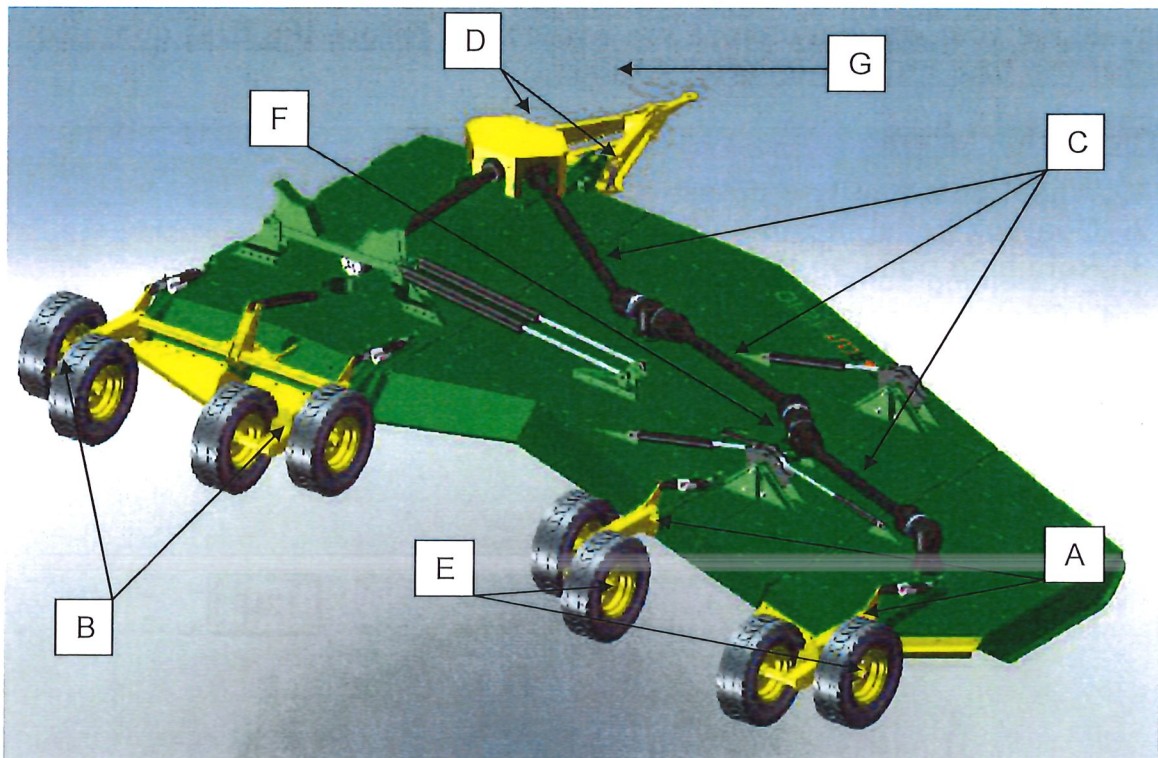


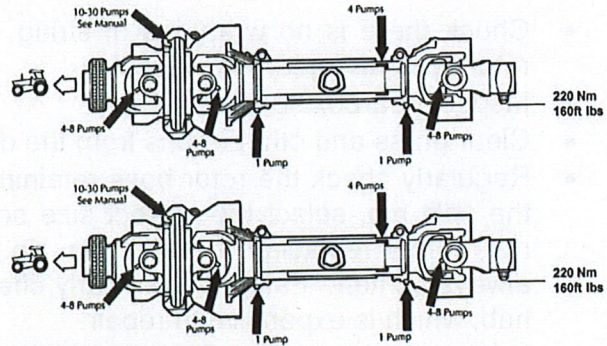
Fig. 9 Greasing Points

A	Rear axle pivot points - grease points	6 off
B	Wheel arm grease points	6 off
C	Drive shafts c/w slip clutch	7 off
D	Front drawbar grease points	2 off
E	Wheel bearings	12 off
F	Gearbox pivot	2 off
G	Input PTO	1 off

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Every 8 Hours

Fig. 10
Primary input shaft



- For maximum life and performance, the driveline must be in a straight position.
- The metal drive tubes must be greased.
- Shielding is subject to damage from components and all shielding removed during maintenance.
- Do not use PTO adapters with CV drivelines. Replace special taper pin bolts only with genuine OEM parts, periodically check tightness of nuts.

- Dismantle and clean the main input P.T.O shafts sliding surfaces and re-grease; failure to do this will result in serious damage to the splitter gearbox.
- Grease all universal joints, (Fig. 10) paying particular attention to the constant velocity joint. If under-greased this constant velocity joint will soon fail.
- Grease the wing drive shaft tubes, (note the hole in the plastic tubing for access).
- Lubricate the retaining collar on all the drive shaft guards (Fig. 10).
- Grease PTO inner tube and push pins (Fig. 10).
- Check all bolts are tightened to the correct Torque (Fig.11).

Torque Settings

The Torque figures given below are recommended maximum settings only.

Size:	Tensile strength:	Description:	Torque setting: Nm.
M16	8.8	Gearbox bolts	280
M20	8.8	Blade bolts	425
M24	8.8	Blade bolts	730
		Wheel nuts	270

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Regularly

- Check there is no wrapping of string, plastic, grass or other debris between rotor boss and gearbox oil seal.
- Inspect gearbox seals for leaks.
- Clear grass and other debris from the deck.
- Regularly check the rotor boss retaining castle nut for tightness. First remove the split pin, select the correct size socket in 3/4" drive and fully tighten the nut. When replacing the split pin, do not slacken the nut to align the hole, always tighten. Failure to regularly check this nut will result in serious wear to hub, which is expensive to repair.
- **It is most important that all gearbox bolts are regularly checked to be very tight. When the machine is new there will be a 'bedding in' period where very frequent checking is important.**

Blades

Caution! When carrying out maintenance work on or near the blades be careful of free-swinging blades over-centering and falling. It is recommended that protective clothing including hard-hat and goggles are worn.

The blades can be re-sharpened by grinding the cutting edges, care must be taken that the blades are of the same weight and length after grinding. Do not overheat when grinding as this will affect the hardness of the blades. All the blades are free swinging and swivel on hardened steel bushes, which are replaceable. When replacing blades, it is important that blades are replaced in sets, in order to retain balance of the rotor. Bushes must be replaced when new blades are to be fitted.

If the blades are showing any signs of severe wear, damage or cracking, they must be replaced immediately. Never attempt to weld the blades, as this will make them very brittle thus extremely dangerous. Do not take risks with the cutting blades - if in doubt, replace.

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Slip Clutch Settings

Check the condition of the friction discs before use and following periods of storage. Release the tension from the spring, turn the clutch while holding the P.T.O stationary. Adjust the spring compression to the original setting.

Following seasonal use, unload the spring tension and stone clutch assembly in a dry place. Check condition of friction linings and reset spring compression to original height before use.

Should the assembly overheat due to frequent or prolonged clutch slipping, dismantle for inspection. The original thickness of the lining is 3.2mm, replace them when worn to 2.5mm. Clean up all contact surfaces and replace any damaged components before assembly.



Warning

The slip clutch is there to protect the gearbox. If the blades strike a large obstacle they may get damaged or break - avoid these conditions.

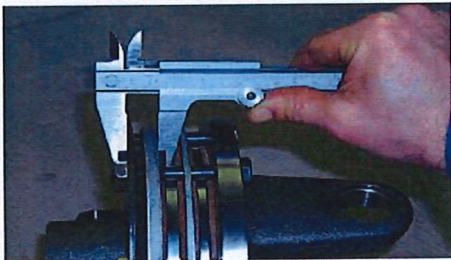


Fig 1

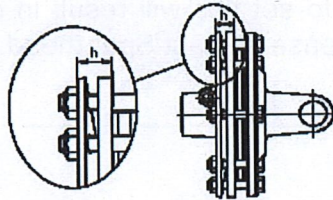


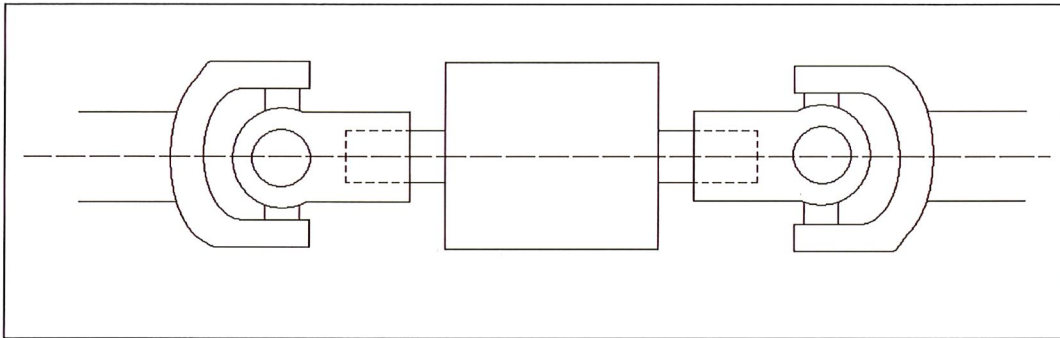
Fig 2

Fig No.	Position.	Load.	Machine.	Setting "h"
2	Centre	1450 Nm	910 / 1210	18.0 mm
2	1 st Wing Rotor	2200 Nm	910 / 1210	18.5 mm
2	2 nd Wing Rotor	1800 Nm	910 / 1210	17.0 mm
2	3 rd Wing Rotor	1200 Nm	X / 1210	18.5 mm

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Drive Shaft Alignment - 1210

It's very important to maintain the correct alignment between the inner and outer wing drive shafts where they connect onto the middle wing rotor gearbox, if any item is removed or replaced. This is to ensure that the cross journals (UJ's) can pivot around the wing drive shafts as the rotor gearbox rotates, during the opening or closing of the mower. The cross journal axis must be in the same position, see diagram below.



Warning

Failure to set this will result in damage to drive lines, if in doubt please contact Spearhead.

Stubble Master 1210

Skids

When operating on abrasive soils, particularly in stubbles and similar conditions with thin ground cover, excessive skid wear may be expected. To provide extra protection and to prolong life of the skids, special hard facing rods are available.

Wheels



Warning

Heavy duty industrial tyres have been fitted as an option to the Star-Cut 1210 Rotary Cutter for convenience of tyre removal, Some of the wheel rims may be of the split rim type.

When removing the wheels only remove the five larger hub nuts.

Never undo the smaller outer nuts (which are painted red for danger) when removing the wheel.

The outer nuts must not be loosened until the valve has been removed and the inner tube is entirely deflated. **Then, and only then may the outer bolts can be loosened. Failure to observe these precautions could seriously injure and could even result in loss of life.**

If in any doubt consult a tyre repair specialist or Spearhead's Service Department.

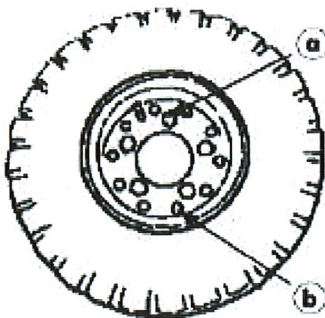


Fig. 15 Wheel

- A Hub nuts
- B Outer nuts (painted red)

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Storage

Before storing away, thoroughly wash the machine removing all traces of grass and dirt. Great care must be taken when washing with high-pressure hoses, do not hold the water jet close to the paint work. Use steam cleaners with caution and be sure to remove all detergents to avoid any discoloration or damage to the paintwork.

Grease all grease points until fresh grease shows. Liberally apply used engine oil along the whole length of the hinges of each wing section. The centre clutch coupling and wing shafts must be removed and stored under cover. Smear grease on the chrome ramrods for protection.

After Storage

Disassemble clutches and with an emery cloth remove all traces of rust on the metal clutch plates. Check condition of the friction plates, if there is any sign of over heating, wear or cracking, replace with new. Do not attempt to use the machine with damaged slip clutch plates.

Reassemble the clutch units and tighten the bolts to achieve the correct spring length. Do not over tighten or the clutches will not work.

Check condition of tyres and pressure then follow the maintenance procedure covered in the servicing part of this manual. Pay particular attention to the condition of guards and blades.

Remember the Starcut 1210 Rotary Cutter is designed to withstand the most rigorous conditions and, with a little care and attention, will give many years of trouble free service. So as not to invalidate the Warranty and to avoid problems, use only genuine parts and make sure the machine is not driven at a speed in excess of 1000 RPM on the PTO.

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Trouble Shooting Guide

Broken or damaged blades

1. Raise cutting height to avoid striking the ground
2. Remove or avoid obstacles such as rocks
3. Check rotor speed
4. Ensure a steady feed into drive (Do not snatch the PTO)
5. Fit optional stump jumpers

Damaged blade holder

1. As above
2. Failure to keep tight centre retaining nut

Damage gearboxes

1. Seized slip clutch.
2. Telescopic shafts bottoming out
3. Engaging drive with too much power / revs
4. Lack of grease on sliding tubes of drive shaft

Damage to PTO shaft

1. Seized slip clutch
2. Telescopic tube bottoming out
3. Engaging drive with too much power / revs
4. Turning too sharp
5. Not enough overlap
6. Lack of grease
7. Build up of Debris under drive shaft

Gearbox overheating

1. Incorrect oil level
2. Incorrect grade of oil
3. Incorrect operating speed
4. Machine overloaded
5. Rubbish around the gearbox reducing air circulation

Slip clutches overheating

1. Machine overloaded
2. Incorrect operating speed
3. Incorrect setting
4. Blades hitting the ground

Oil leak from gearbox

1. Damaged shaft seal check for foreign matter (wire-string)
2. Faulty breather
3. Damaged gasket
4. Incorrect oil level

Metal fatigue on frame

1. Too fast a traveling / operating speed for conditions
2. Wings not floating i.e. following the ground contours (check tractor spool)
3. Used in a manner or condition contra to its intended purpose

Excessive skid wear

1. Set skids above the ground

IMPORTANT

VERIFICATION OF WARRANTY REGISTRATION

DEALER WARRANTY INFORMATION & REGISTRATION VERIFICATION

It is imperative that the selling dealer registers this machine with Spearhead Machinery Limited before delivery to the end user – failure to do so may affect the validity of the machine warranty.

To register machines go to the Spearhead Machinery Limited web site at www.spearheadmachinery.com, log onto 'Dealer Inside' and select the 'Machine Registration button' which can be found in the Service Section of the site. Confirm to the customer that the machine has been registered in the section below.

Should you experience any problems registering a machine in this manner please contact the Spearhead Service Department on 01789 491867.

Registration Verification

Dealer Name:
Dealer Address:
Customer Name:
Date of Warranty Registration:/...../..... Dealer Signature:

NOTE TO CUSTOMER / OWNER

Please ensure that the above section has been completed and signed by the selling dealer to verify that your machine has been registered with Spearhead Machinery Limited.

IMPORTANT: During the initial 'bedding in' period of a new machine it is the customer's responsibility to regularly inspect all nuts, bolts and hose connections for tightness and re-tighten if required. New hydraulic connections occasionally weep small amounts of oil as the seals and joints settle in – where this occurs it can be cured by re-tightening the connection – refer to torque settings chart below. The tasks stated above should be performed on an hourly basis during the first day of work and at least daily thereafter as part of the machines general maintenance procedure.

CAUTION: DO NOT OVER TORQUE HYDRAULIC FITTINGS AND HOSES.

TORQUE SETTINGS FOR HYDRAULIC FITTINGS

HYDRAULIC HOSE ENDS			PORT ADAPTORS WITH BONDED SEALS		
BSP	Setting	Metric	BSP	Setting	Metric
1/4"	18 Nm	19 mm	1/4"	34 Nm	19 mm
3/8"	31 Nm	22 mm	3/8"	47 Nm	22 mm
1/2"	49 Nm	27 mm	1/2"	102 Nm	27 mm
5/8"	60 Nm	30 mm	5/8"	122 Nm	30 mm
3/4"	80 Nm	32 mm	3/4"	149 Nm	32 mm
1"	125 Nm	41 mm	1"	203 Nm	41 mm
1.1/4"	190 Nm	50 mm	1.1/4"	305 Nm	50 mm
1.1/2"	250 Nm	55 mm	1.1/2"	305 Nm	55 mm
2"	420 Nm	70 mm	2"	400 Nm	70 mm

WARRANTY POLICY

WARRANTY REGISTRATION

All machines must be registered, by the selling dealer with Spearhead Machinery Ltd, before delivery to the end user. On receipt of the goods it is the buyer's responsibility to check that the Verification of Warranty Registration in the Operator's Manual has been completed by the selling dealer.

1. LIMITED WARRANTIES

- 1.01. All machines supplied by Spearhead Machinery Limited are warranted to be free from defects in material and workmanship from the date of sale to the original purchaser for a period of 12 months, unless a different period is specified.
- 1.02. All spare parts supplied by Spearhead Machinery Limited are warranted to be free from defects in material and workmanship from the date of sale to the original purchaser for a period of 6 months.
- 1.03. The manufacturer will replace or repair for the purchaser any part or parts found, upon examination at its factory, to be defective under normal use and service due to defects in material or workmanship. Returned parts must be complete and unexamined.
- 1.04. This warranty does not apply to any part of the goods, which has been subjected to improper or abnormal use, negligence, alteration, modification, fitment of non-genuine parts, accident damage, or damage resulting from contact with overhead power lines, damage caused by foreign objects (e.g. stones, iron, material other than vegetation), failure due to lack of maintenance, use of incorrect oil or lubricants, contamination of the oil, or which has served its normal life. This warranty does not apply to any expendable items such as blades, flails, bushes, belts, flap kits, skids, shields, guards, wear pads or pneumatic tyres.
- 1.05. Temporary repairs and consequential loss - i.e. oil, downtime and associated parts are specifically excluded from the warranty.
- 1.06. Warranty on hoses is limited to 12 months and does not include hoses which have suffered external damage. Only complete hoses may be returned under warranty, any which have been cut or repaired will be rejected.
- 1.07. Machines must be repaired immediately a problem arises. Continued use of the machine after a problem has occurred can result in further component failures, for which Spearhead Machinery Ltd cannot be held liable, and may have safety implications.
- 1.08. Except as provided herein, no employee, agent, dealer or other person is authorised to give any warranties of any nature on behalf of Spearhead Machinery Ltd.
- 1.09. For machine warranty periods in excess of 12 months the following additional exclusions shall apply:
 - 1.09.1. Hoses, external seals, exposed pipes and hydraulic tank breathers.
 - 1.09.2. Filters
 - 1.09.3. Rubber mountings
 - 1.09.4. External electric wiring.
 - 1.09.5. Labour and mileage costs.
- 1.10. All service work, particularly filter changes, must be carried out in accordance with the manufacturer's service schedule. Failure to comply will invalidate the warranty. In the event of a claim, proof of the service work being carried out may be required.

NB Warranty cover will be invalid if any non-genuine parts have been fitted or used. Use of non-genuine parts may seriously affect the machine's performance and safety. Spearhead Machinery Ltd cannot be held responsible for any failures or safety implications that arise due to the use of non-genuine parts.

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2. REMEDIES AND PROCEDURES

- 2.01. The warranty is not effective unless the Selling Dealer registers the machine, via the Spearhead Machinery web site and confirms the registration to the purchaser by completing the confirmation form in the operator's manual.
- 2.02. Any fault must be reported to an authorised Spearhead Machinery dealer as soon as it occurs. Continued use of a machine, after a fault has occurred, can result in further component failure for which Spearhead Machinery Ltd cannot be held liable.
- 2.03. Repairs should be undertaken within two days of the failure. Claims submitted for repairs undertaken more than 2 weeks after a failure has occurred, or 2 days after the parts were supplied will be rejected, unless the delay has been authorised by Spearhead Machinery Ltd.
- 2.04. All claims must be submitted, by an authorised Spearhead Machinery Service Dealer, within 30 days of the date of repair.
- 2.05. Following examination of the claim and parts the manufacturer will pay, at their discretion, for any valid claim the cost of any parts and an appropriate labour allowance if applicable.
- 2.06. The submission of a claim is not a guarantee of payment.
- 2.07. Any decision reached by Spearhead Machinery Ltd is final.

3. LIMITATION OF LIABILITY

- 3.01. The manufacturer disclaims any express (except as set forth herein) and implied warranties with respect to the goods including, but not limited to, merchantability and fitness for a particular purpose.
- 3.02. The manufacturer makes no warranty as to the design, capability, capacity or suitability for use of the goods.
- 3.03. Except as provided herein, the manufacturer shall have no liability or responsibility to the purchaser or any other person or entity with respect to any liability, loss, or damage caused or alleged to be caused directly or indirectly by the goods including, but not limited to, any indirect, special, consequential, or incidental damages resulting from the use or operation of the goods or any breach of this warranty. Notwithstanding the above limitations and warranties, the manufacturer's liability hereunder for damages incurred by the purchaser or others shall not exceed the price of the goods.
- 3.04. No action arising out of any claimed breach of this warranty or transactions under this warranty may be brought more than one (1) year after the cause of the action has occurred.

4. MISCELLANEOUS

- 4.01. The manufacturer may waive compliance with any of the terms of this limited warranty, but no waiver of any terms shall be deemed to be a waiver of any other term.
- 4.02. If any provision of this limited warranty shall violate any applicable law and is held to be unenforceable, then the invalidity of such provision shall not invalidate any other provisions herein.
- 4.03. Applicable law may provide rights and benefits to the purchaser in addition to those provided herein.

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